TurnLine - Insert

● : Continuous cutting
⊂ : Light interrupted cutting
✠ : Heavy interrupted cutting

NEGATIVE TYPE

Trigon, 80° with hole

		T6120	T6130	AH630	AH645	T515	T5105	T5115	T5125	AH120	AH725	AH8005	AH8015	AH905	KS20
		Coated													Uncoated
P	Steel	⊂	✠	⊂✠	✠					●⊂	⊂				
M	Stainless	●	⊂	⊂	✠					●⊂	⊂	●	⊂		
K	Cast iron					●⊂	●	⊂	✠	●⊂	⊂				●✠
N	Non-ferrous														●✠
S	Superalloys									●⊂	●	●	⊂	⊂	●✠
H	Hard materials														

Application	Chipbreaker	Designation	Corner radius	T6120	T6130	AH630	AH645	T515	T5105	T5115	T5125	AH120	AH725	AH8005	AH8015	AH905	KS20
Medium cutting	SM	WNMG060404E-SM	0.4	●	●	●											
		WNMG060408E-SM	0.8	●	●	●											
		WNMG060412E-SM	1.2	●	●	●											
		WNMG060408-SM	0.8										●				
		WNMG080404-SM	0.4	●	●	●	●										
		WNMG080408-SM	0.8	●	●	●	●						●				
		WNMG080412-SM	1.2	●	●	●	●						●				
	CM	WNMG080404-CM	0.4							●							
		WNMG080408-CM	0.8					●	●	●	●						
		WNMG080412-CM	1.2					●	●	●	●						
Finishing to medium cutting	HRM	WNMG080404-HRM	0.4											●	●		
		WNMG080408-HRM	0.8											●	●		
		WNMG080412-HRM	1.2											●	●		
Medium cutting	HMM	WNMG080404-HMM	0.4													●	
		WNMG080408-HMM	0.8													●	
		WNMG080412-HMM	1.2													●	
	SA	WNMG080408-SA	0.8	●	●	●	●					●	●				●
		WNMG080412-SA	1.2	●	●	●	●					●					

● : Line up

Reference pages

External toolholders → B198 - Internal toolholders → B275 -
TungCap → B215, F009 -