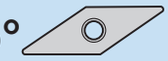
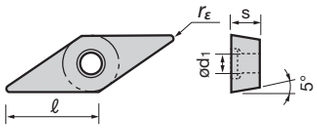
Ромб, с отверстием

35° 

Положительный 5°

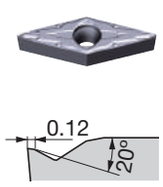
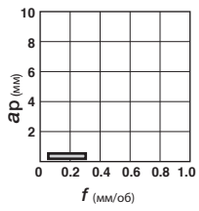
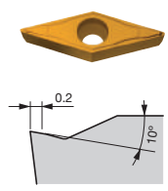
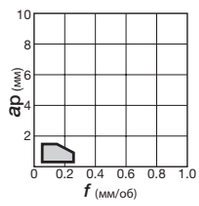
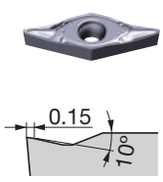
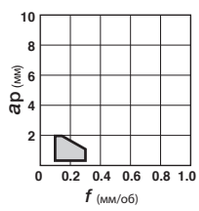
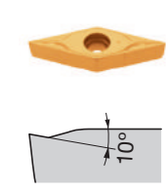
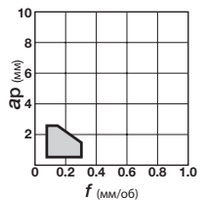
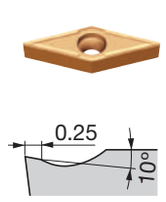
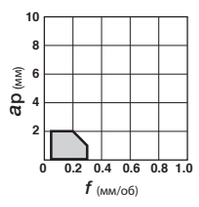
VB □□



VBMT 11 03 02 - □□

- 11 — Длина режущей кромки (ℓ)
- 03 — Толщина (s)
- 02 — Радиус при вершине (r_ε)
- □□ — Тип стружколома

VB□T	1103□□	1604□□
ød1 (mm)	2.8	4.4

Применение	Стружколом / Вид (поперечный разрез)	f - ap	Кат. № пластины	T9105	T9115	T9125	T6120	T6130	T6020	T6030	T5115	AH725	AH630	AH645	AH120	GT730	AT530	GT9530	NS730	NS530	NS9530	TH10	Соответ. державки (страницы)
				С покрытием												Кермет с покрытием			Кермет			Без покрытия	
Чистовая обработка	**PSF** (M) 		VBMT110302-PSF									●						●			●		Державки TAC для внутренней обработки (5-22 ~)
			VBMT110304-PSF		●	●						●						●			●		
			VBMT160402-PSF									●						●			●		J-серия (8-17 ~)
			*VBMT160404-PSF		●	●						●						●			●		
	PF (M) 		VBMT110302-PF						▲	▲						▲		●	▲		●		
			VBMT110304-PF						▲	▲						▲		●	▲		●		
			*VBMT110308-PF						▲	▲						▲		●	▲		●		
			VBMT160404-PF						▲	▲						▲		●	▲		●		
			VBMT160408-PF						▲	▲						▲		●	▲		●		
От чистовой до обработки на небольшую глубину	**PSS** (M) 		VBMT110304-PSS		●	●	●	●				●	●	●				●			●		
			VBMT110308-PSS		●	●	●	●				●	●	●				●			●		
			*VBMT160404-PSS		●	●	●	●				●	●	●				●			●		
			VBMT160408-PSS		●	●	●	●				●	●	●				●			●		
			VBMT160412-PSS		●	●						●											
От чистовой до обработки на среднюю глубину	**PS** (M) 		*VBMT110302-PS		●	●	●	●	▲	▲		●	●	●		▲	▲	●	▲	▲	●		
			VBMT110304-PS		●	●	●	●	▲	▲		●	●	●	●	▲	▲	●	▲	▲	●		
			VBMT110308-PS		●	●	●	●	▲	▲		●	●	●	●	▲	▲	●	▲	▲	●		
			VBMT160402-PS		●	●	●	●	▲	▲		●	●	●		▲		●	▲		●		
			VBMT160404-PS		●	●	●	●	▲	▲		●	●	●	●	▲	▲	●	▲	▲	●		
			VBMT160408-PS		●	●	●	●	▲	▲		●	●	●	●	▲	▲	●	▲	▲	●		
	CM (M) 		VBMT110304-CM								●												
			VBMT110308-CM								●												
			*VBMT160404-CM								●												
			VBMT160408-CM								●												
			VBMT160412-CM								●												

Примечание: поперечные разрезы стружколомов представлены для пластин, отмеченных звездочкой *.

● : Складские позиции
▲ : Сняты с производства
★ : Доступно с 2014