

# Положительные ТАС пластины

2

Пластины ТАС

C

D

E

S

T

W

V

Y

R

Специальные

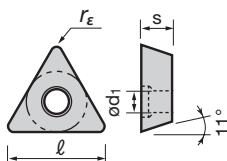
Треугольник, с отверстием

60°



Положительный 11°

TP

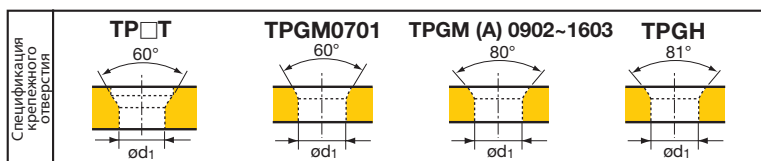


TPMT 09 02 04 -

|         | Длина режущей кромки (l) |      | Толщина (s) |      | Радиус при вершине (rE) |      | Тип стружколома |      |
|---------|--------------------------|------|-------------|------|-------------------------|------|-----------------|------|
|         | 0701                     | 0802 | 0902        | 1102 | 1103                    | 1303 | 1603            | 16T3 |
| TP T(W) | -                        | 2.3  | 2.5         | 2.8  | 3.4                     | 3.4  | -               | 4.4  |
| TPGM(A) | 2.7                      | -    | 3.2         | 3.0  | 3.0                     | -    | 4.0             | -    |
| TPGH    | -                        | 2.3  | 3.0         | 3.4  | 3.4                     | -    | 4.5             | -    |

| Применение                                | Стружколом    | f - ap                 | Кат. № пластины | Сплавы на складе |       |       |       |       |       |                    |       |        |       |              | Соответ. державки (страницы) |       |       |        |       |       |        |      |
|---|---------------|------------------------|-----------------|------------------|-------|-------|-------|-------|-------|--------------------|-------|--------|-------|--------------|------------------------------|-------|-------|--------|-------|-------|--------|------|
|   |               |                        |                 | С покрытием      |       |       |       |       |       | Кермет с покрытием |       | Кермет |       | Без покрытия |                              |       |       |        |       |       |        |      |
|   |               |                        |                 | T9115            | T9125 | T6120 | T6130 | T6020 | T6030 | T5115              | AH725 | AH630  | AH645 | GH330        |                              | AH120 | GT730 | GT9530 | NS730 | NS530 | NS9530 | TH10 |
| Средние глубины резания                   | <b>PM (M)</b> |                        | TPMT090204-PM   |                  |       | ●     | ●     | ●     | ●     | ●                  | ●     | ●      | ●     | ●            | ●                            | ●     | ●     | ●      | ●     | ●     |        |      |
|   |               |                        | TPMT090208-PM   |                  |       | ●     | ●     | ●     | ●     | ●                  | ●     | ●      | ●     | ●            | ●                            | ●     | ●     | ●      | ●     | ●     | ●      |      |
|   |               |                        | TPMT110204-PM   | ●                | ●     | ●     | ●     | ●     | ●     | ●                  | ●     | ●      | ●     | ●            | ●                            | ●     | ●     | ●      | ●     | ●     | ●      |      |
|   |               |                        | TPMT110208-PM   | ●                | ●     | ●     | ●     | ●     | ●     | ●                  | ●     | ●      | ●     | ●            | ●                            | ●     | ●     | ●      | ●     | ●     | ●      |      |
|   |               |                        | TPMT110304-PM   | ●                | ●     | ●     | ●     | ●     | ●     | ●                  | ●     | ●      | ●     | ●            | ●                            | ●     | ●     | ●      | ●     | ●     | ●      |      |
|   |               |                        | TPMT110308-PM   | ●                | ●     | ●     | ●     | ●     | ●     | ●                  | ●     | ●      | ●     | ●            | ●                            | ●     | ●     | ●      | ●     | ●     | ●      |      |
|   |               |                        | TPMT130304-PM   | ●                | ●     | ●     | ●     | ●     | ●     | ●                  | ●     | ●      | ●     | ●            | ●                            | ●     | ●     | ●      | ●     | ●     | ●      |      |
|   |               |                        | TPMT130308-PM   | ●                | ●     | ●     | ●     | ●     | ●     | ●                  | ●     | ●      | ●     | ●            | ●                            | ●     | ●     | ●      | ●     | ●     | ●      |      |
|   |               |                        | *TPMT16T304-PM  | ●                | ●     | ●     | ●     | ●     | ●     | ●                  | ●     | ●      | ●     | ●            | ●                            | ●     | ●     | ●      | ●     | ●     | ●      |      |
|   |               |                        | TPMT16T308-PM   | ●                | ●     | ●     | ●     | ●     | ●     | ●                  | ●     | ●      | ●     | ●            | ●                            | ●     | ●     | ●      | ●     | ●     | ●      |      |
| TPMT16T312-PM                             | ●             | ●                      | ●               | ●                | ●     | ●     | ●     | ●     | ●     | ●                  | ●     | ●      | ●     | ●            | ●                            | ●     | ●     | ●      |       |       |        |      |
| От чистой до обработки на среднюю глубину | <b>24 (M)</b> |                        | TPMT090202-24   |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | TPMT090204-24   |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | TPMT110204-24   |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | *TPMT110208-24  |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | TPMT130304-24   |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | TPMT130308-24   |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | TPMT16T304-24   |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
| TPMT16T308-24                             |               |                        |                 |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
| От чистой до обработки на среднюю глубину | <b>- (M)</b>  |                        | TPMW110204      |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | TPMW110208      |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | *TPMW130304     |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | TPMW130308      |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | TPMW16T304      |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | TPMW16T308      |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
| От чистой до обработки на среднюю глубину | <b>- (G)</b>  | Tungaloy-standard hole | TPGA090204      |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | TPGA110202      |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | *TPGA110204     |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | TPGA110302      |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | TPGA110304      |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
|   |               |                        | TPGA160304      |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |
| TPGA160308                                |               |                        |                 |                  |       |       |       |       |       |                    |       |        |       |              |                              |       |       |        |       |       |        |      |

Примечание: поперечные разрезы стружколомов представлены для пластин, отмеченных звездочкой \*.



- : Складские позиции
- ▲ : Сняты с производства
- ★ : Доступно с 2014