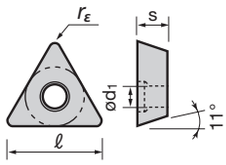
Положительные TAC пластины

Треугольник, с отверстием

60°

Положительный 11°

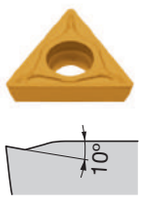
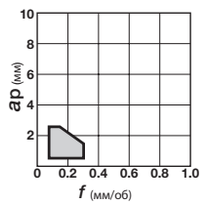
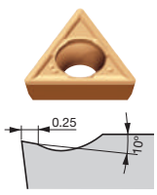
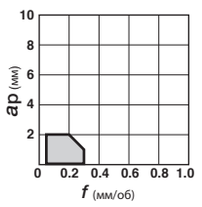
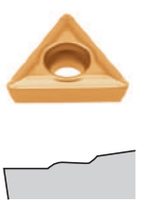
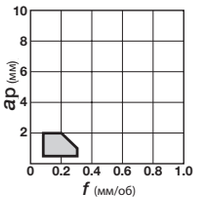
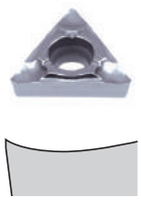
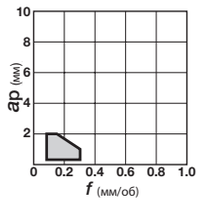
TP □□



TPGT 11 02 02 - □□

Длина режущей кромки (ℓ) · Толщина (s) · Радиус при вершине (r_ε) · Тип стружколома

ød1 (mm)	0701□□	0802□□	0902□□	1102□□	1103□□	1303□□	1603□□	16T3□□
TP□T(W)	-	2.3	2.5	2.8	3.4	3.4	-	4.4
TPGM(A)	2.7	-	3.2	3.0	3.0	-	4.0	-
TPGH	-	2.3	3.0	3.4	3.4	-	4.5	-

Применение	Стружколом / Вид (поперечный разрез)	f - ap	Кат. № пластины	Сплавы на складе: С покрытием												Кермет с покрытием			Кермет			Без покрытия			Соответ. державки (страницы)
				T9115	T9125	T6120	T6130	T6020	T6030	T5115	AH725	AH630	AH645	GH330	GH730	AH120	GT730	AT530	AT9530	NS730	NS530	NS9530	TH10			
От чистовой до обработки на среднюю глубину	**PS** (M) 		TPMT090202-PS	●	●	●	●	▲	▲		●	●	●		●		▲		●	▲	▲	●			Державки TAC для наружной обработки (5-20 ~)
			TPMT090204-PS	●	●	●	●	▲	▲		●	●	●		●		▲	▲	●	▲	▲	●			
			TPMT090208-PS	●	●	●	●	▲	▲		●	●	●		●		▲	▲	●	▲	▲	●			
			TPMT110202-PS	●	●	●	●	▲	▲		●	●	●		●		▲	▲	●	▲	▲	●			
			*TPMT110204-PS	●	●	●	●	▲	▲		●	●	●		●	●	▲	▲	●	▲	▲	●			
			TPMT110208-PS	●	●	●	●	▲	▲		●	●	●		●	●	▲	▲	●	▲	▲	●			
			TPMT110304-PS	●	●	●	●	▲	▲		●	●	●		●		▲	▲	●	▲	▲	●			
			TPMT110308-PS	●	●	●	●	▲	▲		●	●	●		●		▲	▲	●	▲	▲	●			
			TPMT130302-PS	●	●			▲	▲		●						▲		●	▲	▲	●			
			TPMT130304-PS	●	●	●	●	▲	▲		●	●	●				▲	▲	●	▲	▲	●			
			TPMT130308-PS	●	●	●	●	▲	▲		●	●	●				▲	▲	●	▲	▲	●			
			TPMT16T304-PS	●	●	●	●	▲	▲		●	●	●				▲	▲	●	▲	▲	●			
			TPMT16T308-PS	●	●	●	●	▲	▲		●	●	●				▲	▲	●	▲	▲	●			
	CM 		TPMT090204-CM							●															
			TPMT090208-CM							●															
			TPMT110204-CM							●															
			TPMT110208-CM							●															
			*TPMT110304-CM							●															
			TPMT110308-CM							●															
			TPMT130304-CM							●															
			TPMT130308-CM							●															
			TPMT16T304-CM							●															
			TPMT16T308-CM							●															
			TPMT16T312-CM							●															
	23 (G) 		TPMT090202-23																		▲	●			
			TPMT090204-23																		▲	●			
			TPMT110204-23																		▲	●			
			TPMT110208-23																		▲				
			TPMT130304-23																		▲	●			
			TPMT130308-23																		▲	●			
			TPMT16T304-23																		▲	●			
			TPMT16T308-23																		▲	●			
	SS (G) 		TPGT110202-SS																		▲	●			
			*TPGT110204-SS											●							▲	●			
			TPGT110208-SS																		▲				
			TPGT130302-SS																		▲	●			
			TPGT130304-SS											●							▲	●			
			TPGT130308-SS																		▲				
			TPGT16T304-SS											●							▲	●			
			TPGT16T308-SS																		▲				

Примечание: поперечные разрезы стружколомов представлены для пластин, отмеченных звездочкой *.

● : Складские позиции
▲ : Сняты с производства
★ : Доступно с 2014