

TurnLine - Insert









● : Continuous cutting
 ● : Light interrupted cutting
 ✱ : Heavy interrupted cutting

NEGATIVE TYPE



Square, 90°
with hole

	P Steel	M Stainless	K Cast iron	N Non-ferrous	S Superalloys	H Hard materials	T9115	T6120	T6130	AH630	AH645	T5105	T5115	T5125	AH725	AH8005	AH8015	GH110	GH330	NS9530	TH10	
P	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
M	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
K	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
N	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
S	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
H	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

Application	Chipbreaker	Designation	Corner radius	Coated										Cermets		Uncoated								
				T9115	T6120	T6130	AH630	AH645	T5105	T5115	T5125	AH725	AH8005	AH8015	GH110	GH330	NS9530	TH10						
Medium cutting	37	SNMG120408-37	0.8	●																				
																								
	SM	SNMG120408-SM	0.8	●	●	●	●								●									
																								
		SNMG120412-SM	1.2	●	●	●	●																	
																								
	CM	SNMG120408-CM	0.8					●	●	●														
																								
		SNMG120412-CM	1.2					●	●	●														
																								
Finishing to medium cutting	P	SNGG090304R-P	0.4															●				●		
																								
		SNGG090304L-P	0.4																●				●	
		SNGG090308R-P	0.8																●	●			●	
		SNGG090308L-P	0.8																				●	
		SNGG120404R-P	0.4																●				●	
		SNGG120404L-P	0.4																	●			●	
		SNGG120408R-P	0.8																	●			●	
		SNGG120408L-P	0.8																		●		●	
																								
HRM	SNMG120408-HRM	0.8														●	●							
																								
	SNMG120412-HRM	1.2														●	●							
	SNMG150608-HRM	0.8														●	●							
	SNMG150612-HRM	1.2														●	●							
	SNMG190612-HRM	1.2														●	●							
	SNMG190616-HRM	1.6														●	●							

● : Line up

Reference pages

External toolholders → **B208** - Internal toolholders → **B293** -
 Cartridges → **F152** -



Insert



Negative



S