

● : Continuous cutting
 ● : Light interrupted cutting
 ✳ : Heavy interrupted cutting

TurnLine - Insert

NEGATIVE TYPE

P	Steel	●	✳	✳									●	●									
M	Stainless	●	●	●					●	●													
K	Cast iron				●	●							●	●									
N	Non-ferrous																						
S	Superalloys								●	●													
H	Hard materials																						



**Square, 90°
with hole**

Insert
Negative

Application	Chipbreaker	Designation	Corner radius	Coated						Cermets		Uncoated												
				T6120	T6130	AH630	T5105	T5115	AH8005	AH8015	NS9530		TH10											
Finishing		11	SNMG120404-11	0.4									●											
			SNMG120408-11	0.8										●		●								
Finishing of mild steels		17	SNMG120408-17	0.8									●											
Finishing		SF	SNMG120404-SF	0.4	●	●	●																	
			SNMG120408-SF	0.8	●	●	●																	
		CF	SNMG120408-CF	0.8				●	●															
			SNMG120412-CF	1.2				●	●															
		HRF	SNMG120408-HRF	0.8						●	●													
			SNMG120412-HRF	1.2						●	●													

S

● : Line up

Reference pages

External toolholders → **B208** - Internal toolholders → **B293** -
 Cartridges → **F152** -