

TurnLine - Insert

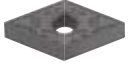




- : Continuous cutting
- ◐ : Light interrupted cutting
- ✱ : Heavy interrupted cutting

NEGATIVE TYPE



Rhombic, 55°
with hole

Material	T9125	T9135	T6130	AH630	AH645	T515	T5105	T5115	T5125	AH120	AH8005	AH8015	AH905	GH110	GH330	NS9530	TH10	
P Steel	✱	✱	✱	✱	✱						●							
M Stainless											●							
K Cast iron											●							
N Non-ferrous																		
S Superalloys											●							
H Hard materials																		

Application	Chipbreaker	Designation	Corner radius	Coated											Uncoated			
				T9125	T9135	T6130	AH630	AH645	T515	T5105	T5115	T5125	AH120	AH8005	AH8015	AH905	GH110	GH330
Medium cutting		CM DNMG150404-CM	0.4															
		DNMG150408-CM	0.8															
		DNMG150412-CM	1.2															
		DNMG150604-CM	0.4															
		DNMG150608-CM	0.8															
		DNMG150612-CM	1.2															
Medium cutting		P DNGG150402R-P	0.2															
		DNGG150402L-P	0.2															
		DNGG150404R-P	0.4															
		DNGG150404L-P	0.4															
		DNGG150408R-P	0.8															
		DNGG150408L-P	0.8															
Finishing to medium cutting		HRM DNMG150404-HRM	0.4															
		DNMG150408-HRM	0.8															
		DNMG150412-HRM	1.2															
		DNMG150604-HRM	0.4															
		DNMG150608-HRM	0.8															
		DNMG150612-HRM	1.2															
Medium cutting		HMM DNMG150404-HMM	0.4															
		DNMG150408-HMM	0.8															
		DNMG150412-HMM	1.2															
		SA DNMG150404-SA	0.4															
		DNMG150408-SA	0.8															
		DNMG150608-SA	0.8															
Medium cutting		S DNMG150404R-S	0.4	●	●	●	●	●										
		DNMG150404L-S	0.4	●	●	●	●	●										
		DNMG150408R-S	0.8	●	●	●	●	●										
		DNMG150408L-S	0.8	●	●	●	●	●										
		DNMG150604R-S	0.4	●	●	●	●	●										
		DNMG150604L-S	0.4	●	●	●	●	●										
		DNMG150608R-S	0.8	●	●	●	●	●										
		DNMG150608L-S	0.8	●	●	●	●	●										

Reference pages

External toolholders → B205 -
J series toolholders → B342

Internal toolholders → B295 -
TungCap → B215 -, F008 -

● : Line up