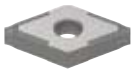
TurnLine - Insert

● : Continuous cutting
◐ : Light interrupted cutting
✠ : Heavy interrupted cutting

NEGATIVE TYPE

Rhombic, 55° with hole

		T9115	T6120	T6130	AH630	T5105	T5115	AH8005	AH8015	GH330					NS9530				TH10							
		Coated													Cermet				Uncoated							
P	Steel	●◐	◐	✠	◐✠					●◐					●◐				●							
M	Stainless		●	◐	◐			●	◐	●◐									●							
K	Cast iron	●◐				●	◐			●◐					●◐				●							
N	Non-ferrous																		●							
S	Superalloys							●	◐																	
H	Hard materials																									

Application	Chipbreaker	Designation	Corner radius	T9115	T6120	T6130	AH630	T5105	T5115	AH8005	AH8015	GH330	NS9530	TH10
Finishing	11	DNMG110404-11	0.4										●	
		DNMG110408-11	0.8										●	
		DNMG150404-11	0.4									●	●	●
		DNMG150408-11	0.8	●									●	
Finishing of mild steels	17	DNMG150404-17	0.4										●	
		DNMG150408-17	0.8										●	
Finishing	SF	DNMG150404-SF	0.4		●	●	●							
		DNMG150408-SF	0.8		●	●	●							
		DNMG150604-SF	0.4		●	●	●							
		DNMG150608-SF	0.8		●	●	●							
	CF	DNMG150404-CF	0.4					●	●					
		DNMG150408-CF	0.8					●	●					
		DNMG150412-CF	1.2					●	●					
		DNMG150604-CF	0.4					●	●					
		DNMG150608-CF	0.8					●	●					
		DNMG150612-CF	1.2					●	●					
	HRF	DNMG150404-HRF	0.4							●	●			
		DNMG150408-HRF	0.8							●	●			
		DNMG150604-HRF	0.4							●	●			
		DNMG150608-HRF	0.8							●	●			

● : Line up

Reference pages

External toolholders → B199 -
J series toolholders → B342
Internal toolholders → B276 -
TungCap → B215 -, B317, F008 -