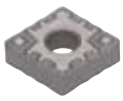
TurnLine - Insert

● : Continuous cutting
◐ : Light interrupted cutting
✠ : Heavy interrupted cutting

NEGATIVE TYPE

Rhombic, 80° with hole

		T9115	T9125	T9135	T6120	T6130	AH630	T5105	T5115	AH8005	AH8015	GT9530	GT720	NS9530	TH10
P	Steel	●◐	◐✠	✠	◐	✠	◐✠					●◐	●◐	●◐	●
M	Stainless				●	◐	◐			●	◐				●
K	Cast iron	●◐						●	◐			●◐	●◐	●◐	●
N	Non-ferrous														●
S	Superalloys									●	◐				
H	Hard materials														

Application	Chipbreaker	Designation	Corner radius	Coated										Coated cermet		Cermet	Uncoated
				T9115	T9125	T9135	T6120	T6130	AH630	T5105	T5115	AH8005	AH8015	GT9530	GT720	NS9530	TH10
Finishing	ZF	CNMG090404E-ZF	0.4	●	●												
		CNMG120404-ZF	0.4	●	●									●		●	
		CNMG120408-ZF	0.8	●	●	●								●		●	
	11	CNMG120404-11	0.4											●		●	●
		CNMG120408-11	0.8											●	●	●	●
Finishing of mild steels	17 	CNMG120404-17	0.4													●	
		CNMG120408-17	0.8													●	
Finishing	SF	CNMG090304-SF	0.4				●	●	●								
		CNMG090308-SF	0.8				●	●	●								
		CNMG120404-SF	0.4				●	●	●								
		CNMG120408-SF	0.8				●	●	●								
		CNMG120412-SF	1.2				●	●	●								
	CF	CNMG120404-CF	0.4							●	●						
		CNMG120408-CF	0.8							●	●						
		CNMG120412-CF	1.2							●	●						
	HRF	CNMG120404-HRF	0.4									●	●				
		CNMG120408-HRF	0.8									●	●				
		CNMG120412-HRF	1.2									●	●				

● : Line up

Reference pages

External toolholders → **B198 -**
J series toolholders → **B342**
PINZBOHR® → **F136 - F151**
Internal toolholders → **B274 -**
TungCap → **B215 -, B317, F006 -**
Cartridges → **F152 -**