
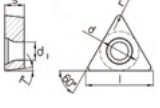





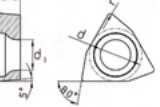


Insert	Designation	Recommended parameter		Dimension(mm)					Grade	geometry
		Feed (mm/rev)	Cutting depth (mm)	d (mm)	l (mm)	s (mm)	d1 (mm)	r (mm)	Mental ceramic	
									AT200	
 Sharp type	TCGT 110202FR-F	0.02-0.12	0.20-0.80	6.35	11.0	2.38	3.3	0.2	●	
	110202FL-F	0.02-0.12	0.20-0.80	6.35	11.0	2.38	3.3	0.2	●	
	110204FR-F	0.02-0.12	0.20-0.80	6.35	11.0	2.38	3.3	0.4	●	
	110204FL-F	0.02-0.12	0.20-0.80	6.35	11.0	2.38	3.3	0.4	●	
 Sharp type	VBGT 110301FR-F	0.02-0.18	0.02-0.40	6.35	11.07	3.18	2.8	0.1	●	
	110301FL-F	0.02-0.18	0.02-0.40	6.35	11.07	3.18	2.8	0.1	●	
	110302FR-F	0.02-0.18	0.02-0.40	6.35	11.07	3.18	2.8	0.2	●	
	110302FL-F	0.02-0.18	0.02-0.40	6.35	11.07	3.18	2.8	0.2	●	
	110304FR-F	0.02-0.18	0.02-0.40	6.35	11.07	3.18	2.8	0.4	●	
	110304FL-F	0.02-0.18	0.02-0.40	6.35	11.07	3.18	2.8	0.4	●	
	VBGT 160402FR-F	0.02-0.18	0.05-0.30	9.525	16.61	4.76	4.4	0.2	●	
	160402FL-F	0.02-0.18	0.05-0.30	9.525	16.61	4.76	4.4	0.2	●	
	160404FR-F	0.02-0.18	0.05-0.30	9.525	16.61	4.76	4.4	0.4	●	
	160404FL-F	0.02-0.18	0.05-0.30	9.525	16.61	4.76	4.4	0.4	●	
 Sharp type	VBGT 110302FR-Y	0.08-0.22	0.50-1.80	6.35	11.07	3.18	2.8	0.2	●	
	110302FL-Y	0.08-0.22	0.50-1.80	6.35	11.07	3.18	2.8	0.2	●	
	110304FR-Y	0.08-0.22	0.50-1.80	6.35	11.07	3.18	2.8	0.4	●	
	110304FL-Y	0.08-0.22	0.50-1.80	6.35	11.07	3.18	2.8	0.4	●	
 Sharp type	WBG 060102FR-F	0.02-0.10	0.20-0.80	3.97	6.50	1.59	2.3	0.2	●	
	060102FL-F	0.02-0.10	0.20-0.80	3.97	6.50	1.59	2.3	0.2	●	
	060104FR-F	0.02-0.10	0.20-0.80	3.97	6.50	1.59	2.3	0.4	●	
	060104FL-F	0.02-0.10	0.20-0.80	3.97	6.50	1.59	2.3	0.4	●	

Note: ● For regular stock