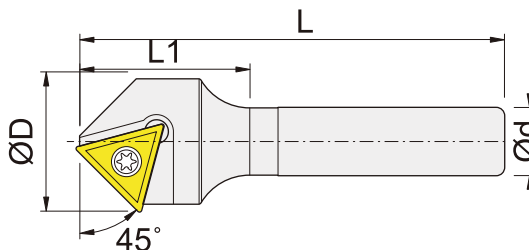




Hole Chamfer
孔導角

ITC



Item Code	Dimensions, mm				Teeth	Insert	Screw	Wrench
	D	d	L	L1				
ITC-TCR90-22-120	25	12	120	30	1	TCMT16T3	MS4011A	TF15

TCMT			P Alloy Steels 鋼 M Stainless Stells 不鏽鋼 K Cast Irons 鑄鐵 H Hard Steel 高硬鋼 F Finishing 精加工 S Semi Finishing 輕加工 M Medium 中加工 R Roughing 粗加工 I Interrupted Cut 斷續切削 <table><tr><th>Chipbreaker</th><th>Feed</th></tr><tr><td>MP</td><td>0.10~0.25</td></tr><tr><td>MG</td><td>0.15~0.30</td></tr><tr><td></td><td></td></tr><tr><td></td><td></td></tr><tr><td></td><td></td></tr></table>										Chipbreaker	Feed	MP	0.10~0.25	MG	0.15~0.30						
Chipbreaker	Feed																							
MP	0.10~0.25																							
MG	0.15~0.30																							
Type 刀片形狀	Designation 型號		Dimension (mm) 尺寸					Grade 材質	Application 用途					工件材質										
			d	l	S	r	h		F	S	M	R	I	P	M	K	H							
	TCMT	110204-MP	6.35	11.0	2.38	0.4	2.8	CP2525		★★	★★★★	★	★	◎	○	○								
								CP2555		★★	★★★★	★	★	◎	○	○								
								CP3555		★	★★★★	★	★★	◎	◎									
	TCMT	110204-MG	6.35	11.0	2.38	0.4	2.8	CP2525		★★	★★★★	★	★	◎	○	○								
														CP2555		★★	★★★★	★	★	◎	○	○		
														CP3555		★	★★★★	★	★★	◎	◎			
		16T304-MG	9.53	16.5	3.97	0.4	4.4	CP2525		★★	★★★★	★	★	◎	○	○								
														CP2555		★★	★★★★	★	★	◎	○	○		
														CP3555		★	★★★★	★	★★	◎	◎			
		16T308-MG	9.53	16.5	3.97	0.8	4.4	CP2525		★	★★★★	★★	★	◎	○	○								
														CP2555		★	★★★★	★★	★	◎	○	○		
														CP3555		★	★★★★	★★	★★	◎	◎			

★ Acceptable 可接受 ★★ Recommended 推薦 ★★★ Excellent 強力推薦 ◎ First Recommend 第一推薦 ○ Second Recommend 次要推薦