



Groove Milling
溝加工

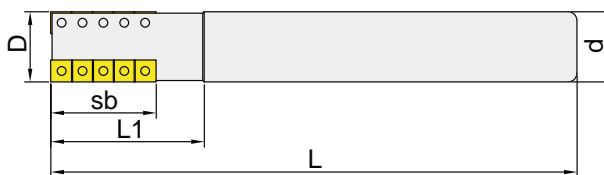


Shoulder Milling
側面加工



Face Milling
平面加工

ISRE



Item Code	Dimensions, mm					Teeth	Number of Inserts	Insert	Screw	Wrench
	D	sb	L	d	L1					
ISRE.W.016.Z02.020.05	16	20	100	16	30	2	10	SPMG050204...	MS2004A	TF7
ISRE.W.020.Z02.030.06	20	30	110	20	40	2	12	SPMG060204...	MS2205A	TF7

SPMG		Material		Application										
		P Alloy Steels 鋼	F Finishing 精加工											
		M Stainless Steels 不鏽鋼	S Semi Finishing 輕加工											
		K Cast Irons 鑄鐵	M Medium 中加工											
		H Hard Steel 高硬鋼	R Roughing 粗加工											
Type 刀片形狀	Designation 型號	Dimension (mm) 尺寸				Grade 材質	Application 用途				工件材質			
		lc	S	r	d1		F	S	M	R	P	M	K	H
	SPMG 050204-MG	5.0	2.38	0.4	2.30	CP3020				★★★★	◎	○	◎	
						CP3050				★★★★	◎	○	◎	
	SPMG 060204-MG	6.0	2.38	0.4	2.65	CP3020				★★★★	◎	○	◎	
						CP3050				★★★★	◎	○	◎	

★ Acceptable 可接受 ★★ Recommended 推薦 ★★★ Excellent 強力推薦 ◎ First Recommend 第一推薦 ○ Second Recommend 次要推薦