



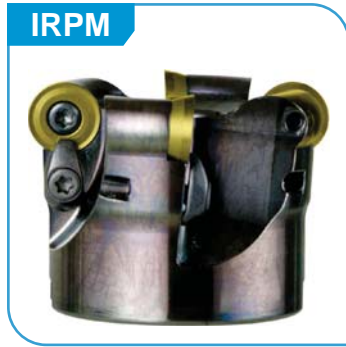
Radius Milling
R角加工



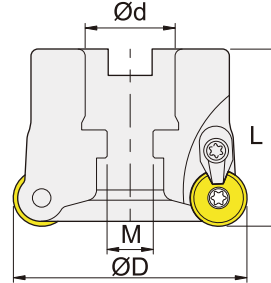
Copy Milling
曲面加工



Face Milling
平面加工



Ø50 / Ø63 / Ø66 / Ø80



Item Code	Dimensions, mm				Teeth	Insert	Screw	Wrench	Clamp	Clamp Screw	Clamp Wrench
	D	d	L	M							
IRPM-6R504-22.0	50	22.0	50	11	4	RP..1204	MS4011A	TF15	MC35-141	MS3509A	TF15
IRPM-6R504-25.4	50	25.4	50	13							
IRPM-6R635-25.4	63	25.4	50	13							
IRPM-6R665-25.4	66	25.4	50	13							
IRPM-6R806-25.4	80	25.4	55	13							

RPMT, RPMW		<p>P Alloy Steels 鋼 F Finishing 精加工</p> <p>M Stainless Steels 不鏽鋼 S Semi Finishing 輕加工</p> <p>K Cast Irons 鑄鐵 M Medium 中加工</p> <p>H Hard Steel 高硬鋼 R Roughing 粗加工</p>											
Type 刀片形狀	Designation 型號	Dimension (mm) 尺寸			Grade 材質	Application 用途				工件材質			
		lc	S	d1		F	S	M	R	P	M	K	H
	RPMT 1204MOE	12.00	4.76	4.3	CP3020		★	★★★	★★	◎	○	○	○
					CP3050		★	★★★	★★	◎	○	○	○
					CP6060		★	★★★	★★	◎	○	◎	◎
	RPMW 1204MOE	12.00	7.46	4.3	CP3020		★	★★★	★★	◎	○	○	○
					CP3050		★	★★★	★★	◎	○	○	○
					CP6060		★	★★★	★★	◎	○	◎	◎

★ Acceptable 可接受 ★★ Recommended 推薦 ★★★ Excellent 強力推薦 ◎ First Recommend 第一推薦 ○ Second Recommend 次要推薦