

IRM CORNER ROUNDING MILLING CUTTERS

IRM 圓刃銑刀



Radius Milling
R角加工



Copy Milling
曲面加工

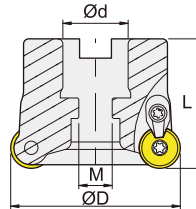


Face Milling
平面加工

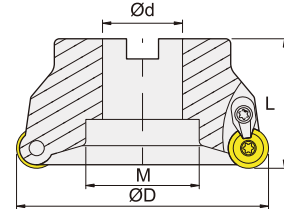
IRM



Ø50 / Ø63 / Ø66 / Ø80



Ø100



TOOLS
刀桿

Item Code	Dimensions, mm				Teeth	Insert	Screw	Wrench	Clamp	Clamp Screw	Clamp Wrench
	D	d	L	M							
IRM-5R504-22.0	50	22.0	50	11	4	RD..10T3	MS4009B	TF15	MC35-141	MS3509A	TF15
IRM-5R504-25.4	50	25.4	50	13	4						
IRM-5R635-25.4	63	25.4	50	13	5						
IRM-5R806-25.4	80	25.4	50	13	6						
IRM-8R633-25.4	63	25.4	50	13	3	RD..1604	MS5011A	TF20	MC50-147	MS5011A	TF20
IRM-8R634-25.4	63	25.4	50	13	4						
IRM-8R635-25.4	63	25.4	50	13	5						
IRM-8R635-27.0	63	27.0	50	13	5						
IRM-8R664-25.4	66	25.4	50	13	4						
IRM-8R665-25.4	66	25.4	50	13	5						
IRM-8R664-27.0	66	27.0	50	13	4						
IRM-8R665-27.0	66	27.0	50	13	5						
IRM-8R805-25.4	80	25.4	55	13	5						
IRM-8R805-27.0	80	27.0	55	13	5						
IRM-8R806-27.0	80	27.0	55	13	6						
IRM-8R1006-31.75	100	31.75	60	45	6						

RDMT, RDMW		<p>P Alloy Steels 鋼</p> <p>M Stainless Steels 不鏽鋼</p> <p>K Cast Irons 鑄鐵</p> <p>H Hard Steel 高硬鋼</p> <p>F Finishing 精加工</p> <p>S Semi Finishing 輕加工</p> <p>M Medium 中加工</p> <p>R Roughing 粗加工</p>											
Type 刀片形狀	Designation 型號	Dimension (mm) 尺寸			Grade 材質	Application 用途				工件材質			
		lc	S	d1		F	S	M	R	P	M	K	H
	RDMT 10T3MOE	10.00	3.97	4.50	CP3020		★	★★★★	★	◎	◎	◎	◎
					CP3050		★	★★★★	★	◎	◎	◎	◎
					CP6060		★	★★★★	★	◎	◎	◎	◎
	RDMT 10T3MOT	10.00	3.97	4.50	CP3020		★	★★★★	★★	◎	◎	◎	◎
					CP3050		★	★★★★	★★	◎	◎	◎	◎
					CP6060		★	★★★★	★★	◎	◎	◎	◎
	RDMW 10T3MOE	10.00	3.97	4.50	CP3020		★	★★★★	★	◎	◎	◎	◎
					CP3050		★	★★★★	★	◎	◎	◎	◎
					CP6060		★	★★★★	★	◎	◎	◎	◎
	RDMT 1604MOT	16.00	4.76	5.50	CP3020		★	★★★★	★★	◎	◎	◎	◎
					CP3050		★	★★★★	★★	◎	◎	◎	◎
					CP4050		★	★★	★★★★	◎	◎	◎	◎
	RDMW 1604MOT	16.00	4.76	5.50	CP3020		★	★★★★	★★	◎	◎	◎	◎
					CP3050		★	★★★★	★★	◎	◎	◎	◎
					CP4050		★	★★	★★★★	◎	◎	◎	◎

★ Acceptable 可接受 ★★ Recommended 推薦 ★★★ Excellent 強力推薦 ◎ First Recommend 第一推薦 ○ Second Recommend 次要推薦