



Radius Milling
R角加工

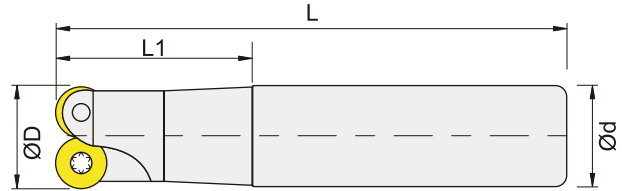


Copy Milling
曲面加工



Face Milling
平面加工

IRD



Item Code	Dimensions, mm				Teeth	Insert	Screw	Wrench
	D	d	L	L1				
IRD051-D092-S08-100	9	8	100	12	2	RD..0501..	MS2004A	TF6
IRD051-D102-S10-100	10	10	100	18	2			
IRD051-D112-S10-100	11	10	100	15	2			
IRD051-D122-S12-100	12	12	100	22	2			
IRD051-D123-S12-100	12	12	100	22	3			
IRD051-D132-S12-100	13	12	100	18	2			
IRD051-D133-S12-100	13	12	100	18	3			
IRD051-D164-S16-150	16	16	150	30	4			
IRD051-D164-S16-200	16	16	200	30	4			
IRD051-D174-S16-150	17	16	150	20	4			
IRD051-D174-S16-200	17	16	200	20	4			

RDKW		<div style="display: flex; justify-content: space-between;"> <div> <p>P Alloy Steels 鋼</p> <p>M Stainless Steels 不鏽鋼</p> <p>K Cast Irons 鑄鐵</p> <p>H Hard Steel 高硬鋼</p> </div> <div> <p>F Finishing 精加工</p> <p>S Semi Finishing 輕加工</p> <p>M Medium 中加工</p> <p>R Roughing 粗加工</p> </div> </div>											
Type 刀片形狀	Designation 型號	Dimension (mm) 尺寸			Grade 材質	Application 用途				工件材質			
		lc	S	d1		F	S	M	R	P	M	K	H
	RDKW 0501MOE	5.00	1.59	2.20	CP3020		★	★★★★	★	◎	○	○	○
					CP3050		★	★★★★	★	◎	○	○	○
					CP6060		★	★★★★	★	○	○	◎	◎

★ Acceptable 可接受 ★★ Recommended 推薦 ★★★ Excellent 強力推薦 ◎ First Recommend 第一推薦 ○ Second Recommend 次要推薦



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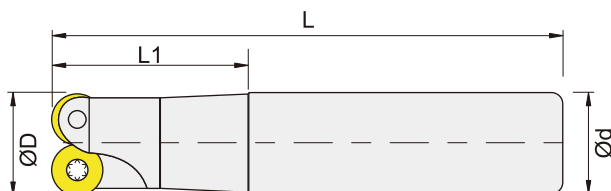


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IRD



TOOLS
刀桿

Item Code	Dimensions, mm				Teeth	Insert	Screw	Wrench
	D	d	L	L1				
IRD072-D162-S16-150	16	16	150	35	2	RD..0702..	MS2506B	TF9
IRD072-D162-S16-200	16	16	200	35	2			
IRD072-D172-S16-150	17	16	150	20	2			
IRD072-D172-S16-200	17	16	200	20	2			
IRD072-D203-S20-150	20	20	150	35	3			
IRD072-D203-S20-200	20	20	200	35	3			
IRD072-D213-S20-150	21	20	150	25	3			
IRD072-D213-S20-200	21	20	200	25	3			
IRD072-D254-S25-150	25	25	150	40	4			
IRD072-D254-S25-200	25	25	200	40	4			
IRD072-D254-S25-250	25	25	250	40	4			
IRD072-D255-S25-150	25	25	150	40	5			
IRD072-D255-S25-200	25	25	200	40	5			
IRD072-D255-S25-250	25	25	250	40	5			
IRD072-D264-S25-150	26	25	150	25	4			
IRD072-D264-S25-200	26	25	200	25	4			
IRD072-D264-S25-250	26	25	250	25	4			
IRD072-D265-S25-150	26	25	150	25	5			
IRD072-D265-S25-200	26	25	200	25	5			
IRD072-D265-S25-250	26	25	250	25	5			
IRD072-D355-S32-150	35	32	150	30	5			
IRD072-D355-S32-200	35	32	200	30	5			
IRD072-D355-S32-250	35	32	250	30	5			
IRD072-D355-S32-300	35	32	300	30	5			
IRD072-D356-S32-150	35	32	150	30	6			
IRD072-D356-S32-200	35	32	200	30	6			
IRD072-D356-S32-250	35	32	250	30	6			

RDKW		Dimension (mm) 尺寸		Grade 材質	Application 用途				工件材質				
Type 刀片形狀	Designation 型號	lc	S		d1	F	S	M	R	P	M	K	H
	RDKW 0702MOE	7.00	2.38	2.80	CP3020		★	★★★★	★	◎	◎	◎	◎
					CP3050		★	★★★★	★	◎	◎	◎	◎
					CP6060		★	★★★★	★	◎	◎	◎	◎

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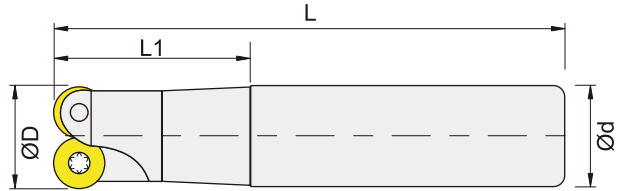


Copy Milling
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Face Milling
平面加工

IRD



Item Code	Dimensions, mm				Teeth	Insert	Screw	Clamp	Clamp Screw	Wrench
	D	d	L	L1						
IRD103-D202-S20-150	20	20	150	40	2	RD..1003..	MS3507A	--	--	TF15
IRD103-D202-S20-200	20	20	200	40	2					
IRD103-D212-S20-150	21	20	150	25	2					
IRD103-D212-S20-200	21	20	200	25	2					
IRD103-D253-S25-150	25	25	150	40	3					
IRD103-D253-S25-200	25	25	200	40	3					
IRD103-D253-S25-250	25	25	250	40	3					
IRD103-D263-S25-150	26	25	150	25	3					
IRD103-D263-S25-200	26	25	200	25	3					
IRD103-D263-S25-250	26	25	250	25	3					
IRD103-D303-S25-150	30	25	150	25	3					
IRD103-D303-S25-200	30	25	200	25	3					
IRD103-D303-S25-250	30	25	250	25	3					
IRD103-D323-S32-150	32	32	150	40	3					
IRD103-D323-S32-200	32	32	200	40	3					
IRD103-D323-S32-250	32	32	250	40	3					
IRD103-D323-S32-300	32	32	300	40	3					
IRD103-D353-S32-150	35	32	150	40	3					
IRD103-D353-S32-200	35	32	200	40	3					
IRD103-D353-S32-250	35	32	250	40	3					
IRD103-D353-S32-300	35	32	300	40	3					
IRD103-D354-S32-150	35	32	150	40	4					
IRD103-D354-S32-200	35	32	200	40	4					
IRD103-D354-S32-250	35	32	250	40	4					
IRD103-D354-S32-300	35	32	300	40	4					

RDMX		Dimension (mm) 尺寸		Grade 材質	Application 用途				工件材質			
Type 刀片形狀	Designation 型號	lc	S	d1	F	S	M	R	P	M	K	H
	RDMX 1003MOE	10.00	3.18	4.15	CP3020	★	★★★★	★	◎	○	○	○
					CP3050	★	★★★★	★	◎	○	○	○
					CP6060	★	★★★★	★	○	○	◎	◎

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