



Groove Milling  
溝加工

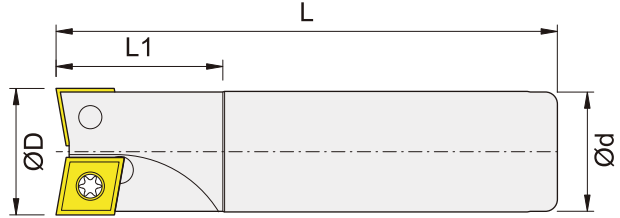


Shoulder Milling  
側面加工



Face Milling  
平面加工

### IHCP



Item Code	Dimensions, mm				Teeth	Insert	Screw	Wrench
	D	d	L	L1				
IHCP09-161-S16-150	16	16	150	30	1	CPMT090308	MS4009A	TF15
IHCP09-161-S16-200	16	16	200	30	1			
IHCP09-171-S16-150	17	16	150	30	1			
IHCP09-171-S16-200	17	16	200	30	1			
IHCP09-212-S20-150	21	20	150	30	2			
IHCP09-212-S20-200	21	20	200	30	2			
IHCP09-252-S25-150	25	25	150	40	2			
IHCP09-252-S25-200	25	25	200	40	2			
IHCP09-262-S25-150	26	25	150	40	2			
IHCP09-262-S25-200	26	25	200	40	2			
IHCP09-262-S25-250	26	25	250	40	2			
IHCP09-332-S32-150	33	32	150	40	2			
IHCP09-332-S32-200	33	32	200	40	2			
IHCP09-332-S32-250	33	32	250	40	2			
IHCP09-332-S32-300	33	32	300	40	2			
IHCP09-333-S32-150	33	32	150	40	3			
IHCP09-333-S32-200	33	32	200	40	3			
IHCP09-333-S32-250	33	32	250	40	3			
IHCP09-333-S32-300	33	32	300	40	3			
IHCP12-332-S32-150	33	32	150	40	2			
IHCP12-332-S32-200	33	32	200	40	2			
IHCP12-332-S32-250	33	32	250	40	2			
IHCP12-332-S32-300	33	32	300	40	2			

CPMT		<p><b>P</b> Alloy Steels 鋼      <b>F</b> Finishing 精加工</p> <p><b>M</b> Stainless Steels 不鏽鋼      <b>S</b> Semi Finishing 輕加工</p> <p><b>K</b> Cast Irons 鑄鐵      <b>M</b> Medium 中加工</p> <p><b>H</b> Hard Steel 高硬鋼      <b>R</b> Roughing 粗加工</p>												
Type 刀片形狀	Designation 型號	Dimension (mm) 尺寸				Grade 材質	Application 用途				工件材質			
		A	B	S	r		<b>F</b>	<b>S</b>	<b>M</b>	<b>R</b>	<b>P</b>	<b>M</b>	<b>K</b>	<b>H</b>
	CPMT 090308-MG	9.525	3.18	0.8	4.4	CP3020	★	★★	★★★★	★	◎	◎	◎	◎
						CP3050	★	★★	★★★★	★	◎	◎	◎	◎
						CP6060	★	★★	★★★★	★	◎	◎	◎	◎
	CPMT 120408-MG	12.7	4.76	0.8	5.5	CP3020	★	★★	★★★★	★	◎	◎	◎	◎
						CP3050	★	★★	★★★★	★	◎	◎	◎	◎
						CP6060	★	★★	★★★★	★	◎	◎	◎	◎

★ Acceptable 可接受    ★★ Recommended 推薦    ★★★ Excellent 強力推薦    ◎ First Recommend 第一推薦    ○ Second Recommend 次要推薦