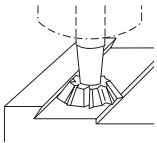
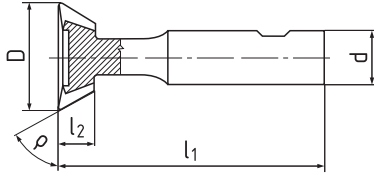


- EN Dovetail milling cutters
- DE Winkel-Stirnfräser
- RU Фрезы угловые торцовые



3302

3302



ρ ± 30'	D js 16	d h 6	l ₁	l ₂	Z
45	16	12	60	4	10
45	20	12	63	5	10
45	25	12	67	6,3	10
45	32	16	71	8	12
45	36	16	80	8	12
45	40	16	80	10	12
50	16	12	60	5	10
50	20	12	63	6,3	10
50	25	12	67	8	10
55	16	12	60	5,6	10
55	20	12	63	7,1	10
55	25	12	67	9	10
60	16	12	60	6,3	10
60	20	12	63	8	10
60	25	12	67	10	10
60	32	16	71	12,5	12
60	40	16	80	16	12

330205	330215
.045160	.045160
.045200	.045200
.045250	.045250
.045320	.045320
.045360	.045360
.045400	.045400
.050160	.050160
.050200	.050200
.050250	.050250
.055160	.055160
.055200	.055200
.055250	.055250
.060160	.060160
.060200	.060200
.060250	.060250
.060320	.060320
.060400	.060400

Řezné podmínky / Cutting conditions / Schnittbedingungen / Условия резания

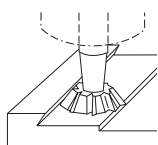
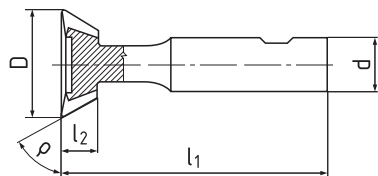
Material	A _p	A _e	V _c	f _z (mm/z)			
				Ø 16	Ø 20	Ø 25	Ø 32
330205							
P.1	≤ 600 N/mm ²		37,5	0,07	0,075	0,08	0,090
P.2	≤ 850 N/mm ²		32,5	0,07	0,075	0,08	1,090
P.3	≤ 1100 N/mm ²		18	0,07	0,075	0,08	2,090
S.2	≤ 1250 N/mm ²		9	0,049	0,0525	0,056	5,090

- EN Dovetail milling cutters
- DE Winkel-Stirnfräser
- RU Фрезы угловые торцовые



3302

3302



HSS/SC

ρ ± 30'	D js 16	d h 6	l ₁	l ₂	Z	330205	330215
65*	16	12	60	6,3	10	.065160	.065160
65*	25	12	67	10	12	.065250	.065250
70*	16	12	60	7	10	.070160	.070160
70*	20	12	63	9	10	.070200	.070200
70*	25	16	67	11	10	.070250	.070250
75*	16	12	60	8	10	.075160	.075160
75*	25	12	67	10	12	.075250	.075250
80*	16	12	60	8	10	.080160	.080160
80*	25	12	67	10	12	.080250	.080250
85*	16	12	60	8	10	.085160	.085160
85*	25	12	67	10	12	.085250	.085250

*) ≠ DIN 1833

Řezné podmínky / Cutting conditions / Schnittbedingungen / Условия резания

Material	A _p	A _e	V _c	f _z (mm/z)			
				Ø 16	Ø 20	Ø 25	Ø 32
330205							
P.1	≤ 600 N/mm ²		37,5	0,07	0,075	0,08	0,090
P.2	≤ 850 N/mm ²		32,5	0,07	0,075	0,08	1,090
P.3	≤ 1100 N/mm ²		18	0,07	0,075	0,08	2,090
S.2	≤ 1250 N/mm ²		9	0,049	0,0525	0,056	5,090