



4 FLUTE, LONG LENGTH, CORNER RADIUS

- Designed to machine tool steel, alloy steel, mold steel and other high hardened materials.
- Superior workpiece finishes.
- Increased feed rate.

ZR524 ...series



EDP. No.	Dia.	R	L ₁	L ₂	D ₂	STOCK
ZR5240302S4	3	0.2	8	60	4	•
ZR5240302					6	•
ZR5240305S4		0.5			4	•
ZR5240305					6	•
ZR5240402S4	4	0.2	11	70	4	•
ZR5240402					6	•
ZR5240405S4		0.5			4	•
ZR5240405					6	•
ZR5240410S4	1	4	•			
ZR5240410		6	•			
ZR5240502	5	0.2	13	80	6	•
ZR5240505		0.5			•	
ZR5240510		1			•	
ZR5240602	6	0.2	13	90	6	•
ZR5240605		0.5			•	
ZR5240610		1			•	
ZR5240805	8	0.5	19	100	8	•
ZR5240810		1			•	
ZR5240815		1.5			•	
ZR5240820		2			•	
ZR5241005	10	0.5	22	100	10	•
ZR5241010		1			•	
ZR5241015		1.5			•	
ZR5241020		2			•	
ZR5241025		2.5			•	
ZR5241205	12	0.5	26	110	12	•
ZR5241210		1			•	
ZR5241215		1.5			•	
ZR5241220		2			•	
ZR5241225		2.5			•	
ZR5241230		3			•	

■ Tolerance

Mill Dia. (mm)	Shank Dia.
0 ~ -0.02	h6

※Items can be changed for quality improvement without notice.