



4 FLUTE, STUB CUT LENGTH, CORNER RADIUS with EXTENDED NECK

- Designed to machine tool steel, alloy steel, mold steel and other high hardened materials.
- Superior workpiece finishes.
- Increased feed rate.

ZR504 ...series



EDP. No.	D	R	L ₁	L ₂	L ₃	D ₂	D ₃	STOCK
ZR5040405	4	0.5	6	10	55	3.7	6	•
ZR5040410		1						•
ZR5040605	6	0.5	8	15	55	5.7	6	•
ZR5040610		1						•
ZR5040805	8	0.5	10	20	65	7.7	8	•
ZR5040810		1						•
ZR5040815		1.5						•
ZR5040820		2						•
ZR5041005	10	0.5	12	28	80	9.5	10	•
ZR5041010		1						•
ZR5041015		1.5						•
ZR5041020		2						•
ZR5041205	12	0.5	15	30	82	11.5	12	•
ZR5041210		1						•
ZR5041215		1.5						•
ZR5041220		2						•

■ Tolerance

Mill Dia. (mm)	Shank Dia.
0 ~ -0.02	h6

※ Items can be changed for quality improvement without notice.