



**4~6 FLUTE, ROUGHING END MILL
DIN6527 / DIN6535-HA, DIN6535-HB**

- Designed to machine tool steel, alloy steel, stainless steel and other low hardness materials.
- Fast chip ejection.

ZF62series



EDP. No.		D	L ₁	L ₂	D ₂	L ₃	D ₃	Z	STOCK
PLAIN SHANK	FLAT SHANK								
ZF624060	ZF624060F	6	7	-	-	54	6	4	•
ZF624061	ZF624061F		16	-	-	57			•
ZF624062	ZF624062F		20	5.5	57	•			
ZF624080	ZF624080F	8	9	-	-	58	8	4	•
ZF624081	ZF624081F		16	-	-	63			•
ZF624082	ZF624082F		26	7.5	63	•			
ZF624100	ZF624100F	10	14	-	-	66	10	4	•
ZF624101	ZF624101F		22	-	-	72			•
ZF624102	ZF624102F		31	9.5	72	•			
ZF624120	ZF624120F	12	16	-	-	73	12	4	•
ZF624121	ZF624121F		26	-	-	83			•
ZF624122	ZF624122F		37	11.5	83	•			
ZF625160	ZF625160F	16	22	-	-	82	16	5	•
ZF625161	ZF625161F		32	-	-	92			•
ZF625162	ZF625162F		51	15.5	100	•			
ZF626200	ZF626200F	20	26	-	-	92	20	6	•
ZF626201	ZF626201F		38	-	-	104			•
ZF626202	ZF626202F		59	19.2	110	•			

■ Tolerance μm = 1/1000mm

Tolerance \ Dia.	ø 1~ø 3	ø 3~ø 6	ø 6~ø 10	ø 10~ø 18	ø 18~ø 30
Cutting Edge(h10)	0 -40	0 -48	0 -58	0 -70	0 -84
Shank(h6)	0 -6	0 -8	0 -9	0 -11	0 -13