



### 4 & 6 FLUTE, FINISHING for MOLD & DIE

- Designed to machine high hardened materials up to HRC 70.
- Suitable for dry cutting & high speed cutting due to newly developed raw-material and new coating.
- Corner radius (below 0.05) against chipping in high speed machining.

## ZE724(6) ...series



EDP. No.	D	R	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	D <sub>2</sub>	D <sub>3</sub>	Z	STOCK
ZE724010	1	-	1.5	5	45	0.95	6	4	•
ZE724015	1.5	-	2.2	6	45	1.45	6	4	•
ZE724020	2	0.05	3	8	45	1.9	6	4	•
ZE724030	3	0.05	4	9	50	2.9	6	4	•
ZE724040	4	0.05	5	12	50	3.8	6	4	•
ZE724050	5	0.05	6	15	50	4.8	6	4	•
ZE726060	6	0.05	7	20	60	5.8	6	6	•
ZE726080	8	0.05	9	25	70	7.8	8	6	•
ZE726100	10	0.05	12	32	75	9.7	10	6	•
ZE726120	12	0.05	15	38	80	11.7	12	6	•

■ Tolerance

Mill Dia. (mm)		Shank Dia.
Diameter	Tolerance	
up to 6	0 ~ -0,015	h6
over 6	0 ~ -0,02	

※ Items can be changed for quality improvement without notice.