



4 FLUTE, STUB CUT LENGTH, with EXTENDED NECK

- Designed to machine high hardened materials up to HRc 70.
- Suitable for dry cutting & high speed cutting due to newly developed raw-material and new coating.

ZE704 ...series



EDP. No.	D	L ₁	L ₂	L ₃	D ₂	D ₃	STOCK
ZE704010S4	1	1.5	-	40	-	4	•
ZE704010						6	•
ZE704015	1.5	2.2	-	40	-	6	•
ZE704020S4	2	3	6	40	1.9	4	•
ZE704020						6	•
ZE704025	2.5	4	6	40	2.4	6	•
ZE704030	3	4	7	45	2.9	6	•
ZE704035	3.5	5	9	45	3.3	6	•
ZE704040	4	5	9	45	3.8	6	•
ZE704045	4.5	6	10	45	4.3	6	•
ZE704050	5	6	11	50	4.8	6	•
ZE704060	6	7	14	50	5.8	6	•
ZE704080	8	9	18	60	7.8	8	•
ZE704100	10	12	25	75	9.7	10	•
ZE704120	12	15	30	75	11.7	12	•
ZE704160	16	18	38	90	15.7	16	•
ZE704200	20	24	45	100	19.7	20	•

■ Tolerance

Mill Dia, (mm)		Shank Dia,
Diameter	Tolerance	
up to 6	0 ~ -0,012	h6
over 6	0 ~ -0,015	

※Items can be changed for quality improvement without notice.