



4 FLUTE, REGULAR LENGTH

- High precision and excellent surface due to each 4F broken index geometry
- The unique patented design decrease chatter and resonance, can achieve an Axial Depth 1XD
- Sharp cutting edge geometry designed for excellent performance on mild mold steel and stainless steel

XR504 ...series



EDP. No.	D	R	L ₁	L ₂	D ₂	STOCK
XR504020	2	0.1	5	45	4	•
XR504030	3	0.1	8	50	6	•
XR504040	4	0.2	11	50	6	•
XR504050	5	0.2	13	50	6	•
XR504060	6	0.2	13	50	6	•
XR504070	7	0.2	16	60	8	•
XR504080	8	0.2	19	60	8	•
XR504090	9	0.2	19	70	10	•
XR504100	10	0.3	22	70	10	•
XR504110	11	0.3	22	75	12	•
XR504120	12	0.3	26	75	12	•
XR504130	13	0.3	26	80	12	•
XR504140	14	0.3	26	80	14	•
XR504160	16	0.3	32	90	16	•
XR504180	18	0.3	32	100	18	•
XR504200	20	0.3	38	100	20	•
XR504250	25	0.3	45	120	25	•

※ Flat shank is available upon request
ex) XR504100F : Flat shank

■ Tolerance

Mill Dia. (mm)		Shank Dia.
Diameter	Tolerance	
up to 12	0 ~ -0,02	h6
over 12	0 ~ -0,03	

※ Items can be changed for quality improvement without notice.