



4 FLUTE, SHORT LENGTH

- Designed to machine tool steel, alloy steel, mold steel and other high hardened materials.
- Excellent workpiece finishes.

TX204...series



EDP. No.	Dia.	L ₁	L ₂	D ₂	STOCK
TX204010	1	3	39	3	•
TX204015	1.5	5	39	3	•
TX204020	2	7	39	3	•
TX204025	2.5	8	39	3	•
TX204030	3	10	39	3	•
TX204040	4	14	51	4	•
TX204050	5	16	51	5	•
TX204060	6	19	64	6	•
TX204080	8	21	64	8	•
TX204100	10	25	70	10	•
TX204120	12	25	76	12	•
TX204160	16	32	89	16	•
TX204200	20	38	102	20	•

■ Tolerance

Tolerance	Dia.	μm = 1/1000mm				
		from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge(d11)		-14	-20	-25	-32	-40
		-28	-38	-47	-59	-73
Shank(h6)		0	0	0	0	0
		-6	-8	-9	-11	-13