

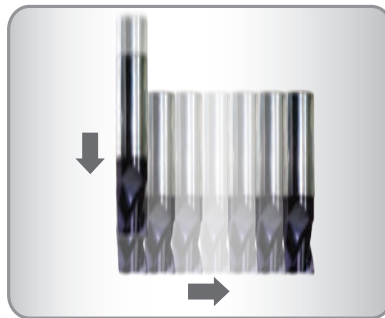
3 FLUTE, Z - AXIS ROUGHING END MILL

- Reducing cycle time by 1 pass operating from Z-axis to slotting.
- Preventing the working interruption as Neck type.

PK503 ...series



EDP. No.	D	L ₁	L ₂	L ₃	D ₂	Z	STOCK
PK503060	6	9	15	57	6	3	•
PK503080	8	12	20	63	8		•
PK503100	10	15	25	72	10		•
PK503120	12	18	30	83	12		•
PK503140	14	21	35	83	14		•
PK503160	16	24	40	92	16		•
PK503200	20	30	50	104	20		•



■ Tolerance μm = 1/1000mm

Tolerance \ Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge(d11)	-20 -85	-30 -105	-40 -150	-50 -180	-65 -225
Shank(h6)	0 -6	0 -8	0 -9	0 -11	0 -13