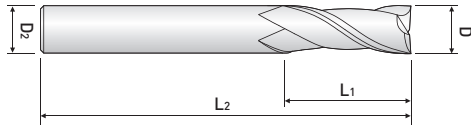




2 FLUTE, LONG LENGTH



E322 ...series



EDP. No.	Dia.	L ₁	L ₂	D ₂	STOCK
E322030	3	25	75	6	•
E322040	4	25	75	6	•
E322050	5	30	85	6	•
E322060	6	30	85	6	•
E322070	7	35	85	8	•
E322080	8	35	85	8	•
E322090	9	45	100	10	•
E322100	10	45	100	10	•
E322101		60	155		•
E322120	12	55	120	12	•
E322121		65	155		•
E322140	14	60	120	14	•
E322160	16	60	120	16	•
E322161		75	165		•
E322180	18	60	120	18	•
E322200	20	60	120	20	•
E322201		75	165		•

■ Tolerance μm = 1/1000mm

Tolerance \ Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge(h10)	0 -40	0 -48	0 -58	0 -70	0 -84
Shank(h6)	0 -6	0 -8	0 -9	0 -11	0 -13