



### 4FLUTE, TAPER NECK, FINISHING MOLD & DIE

- Designed to machine high hardened material up to HRc 70.
- Suitable for dry cutting & high speed cutting due to newly developed raw-material and new coating.
- Excellent workpiece finishes.

## DB734 ...series



EDP. No.	D	R	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	θ	D <sub>3</sub>	STOCK
DB734020-2.5	2	1	2	25	60	2.5	4	•
DB734020-3.5				18		3.5		•
DB734025-2.5	2.5	1.25	3	20	60	2.5	4	•
DB734025-3.0				17		3		•
DB734030-2.0	3	1.5	3	46	70	2	6	•
DB734030-2.5				37		2.5		•
DB734040-2.0	4	2.0	4	33	70	2	6	•
DB734040-2.5				27		2.5		•
DB734050-2.5	5	2.5	5	16	70	2.5	6	•
DB734060-1.5	6	3.0	6	44	100	1.5	8	•
DB734060-2.5				29		2.5		•
DB734080-1.5	8	4.0	8	46	100	1.5	10	•
DB734080-2.5				31		2.5		•
DB734100-1.5	10	5.0	10	48	110	1.5	12	•
DB734100-2.5				33		2.5		•

■ Tolerance

Radius (mm)	Shank Dia.
± 0,01	h6

※ Items can be changed for quality improvement without notice.