



3FLUTE, BALL NOSE for finishing MOLD & DIE

- Designed to machine high hardened material up to HRC 70.
- Suitable for dry cutting & high speed cutting due to newly developed raw-material and new coating.
- Excellent workpiece finishes.

DB703 ...series



EDP. No.	D	R	L ₁	L ₂	L ₃	D ₂	D ₃	STOCK
DB703020	2	1	2.5	5	50	1.9	6	•
DB703025	2.5	1.25	3	7	50	2.4	6	•
DB703030S	3	1.5	4	10	50	2.9	6	•
DB703030					60			•
DB703031					70			•
DB703040S	4	2	5	10	50	3.7	6	•
DB703040					60			•
DB703041					70			•
DB703050	5	2.5	6	12	60	4.7	6	•
DB703060	6	3	7	12	60	5.6	6	•
DB703061					90	5.9		•
DB703080	8	4	9	15	70	7.4	8	•
DB703081					100	7.9		•
DB703100	10	5	11	25	75	9.4	10	•
DB703101					100	9.9		•
DB703120	12	6	12	25	80	11.4	12	•
DB703121					110	11.9		•

■ Tolerance

Radius (mm)		Shank Dia.
up to R3	±0.005	
over R3	±0.01	

*Items can be changed for quality improvement without notice.