



2 FLUTE, STUB CUT LENGTH, BALL NOSE with EXTENDED NECK

- Designed to machine high hardened materials up to HRC 70.
- Suitable for dry cutting & high speed cutting due to newly developed raw-material and new coating.
- Excellent workpiece finishes.

DB702 ...series



EDP. No.	D	R	L ₁	L ₂	L ₃	D ₂	D ₃	STOCK
DB702001	0.1	0.05	0.15	-	40	-	4	•
DB702002	0.2	0.1	0.3	-	40	-	4	•
DB702003	0.3	0.15	0.5	-	40	-	4	•
DB702004	0.4	0.2	0.6	-	40	-	4	•
DB702005	0.5	0.25	0.7	-	40	-	4	•
DB702006	0.6	0.3	0.9	-	40	-	4	•
DB702007	0.7	0.35	1.1	-	40	-	4	•
DB702008	0.8	0.4	1.2	-	40	-	4	•
DB702009	0.9	0.45	1.4	-	40	-	4	•
DB702010S4	1	0.5	1.5	-	45	-	4	•
DB702010				3	50	0.95	6	•
DB702015S4	1.5	0.75	2	-	45	-	4	•
DB702015				4	50	1.45	6	•
DB702020S4	2	1	2.5	-	45	-	4	•
DB702020				5	50	1.9	6	•
DB702025	2.5	1.25	3	7	50	2.45	6	•
DB702030S4	3	1.5	4	-	45	-	4	•
DB702030S				10	50	2.9	6	•
DB702030					60			•
DB702031					70			•
DB702040S4	4	2	5	-	45	-	4	•
DB702040S				10	50	3.7	6	•
DB702040					60			•
DB702041					70			•
DB702050	5	2.5	6	12	60	4.7	6	•
DB702060	6	3	7	12	60	5.6	6	•
DB702061					90	5.9		•
DB702080	8	4	9	15	70	7.4	8	•
DB702081					100	7.9		•
DB702100	10	5	11	25	75	9.4	10	•
DB702101					100	9.9		•
DB702120	12	6	12	25	80	11.4	12	•
DB702121					110	11.9		•

■ Tolerance

Radius (mm)		Shank Dia.
up to R3	±0.005	
over R3	±0.01	

※Items can be changed for quality improvement without notice.