



### 4 FLUTE, LONG LENGTH, BALL NOSE

- Designed to machine tool steel, alloy steel, mold steel and other high hardened materials.
- Suitable for copy milling.

## DB514 ...series



EDP. No.	Dia.	R	L <sub>1</sub>	L <sub>2</sub>	D <sub>2</sub>	STOCK
DB514030	3	1.5	8	70	6	•
DB514040	4	2	8	70	6	•
DB514050	5	2.5	10	80	6	•
DB514060	6	3	12	90	6	•
DB514070	7	3.5	15	90	8	•
DB514080	8	4	15	100	8	•
DB514090	9	4.5	20	100	10	•
DB514100	10	5	20	100	10	•
DB514110	11	5.5	25	110	12	•
DB514120	12	6	25	110	12	•
DB514130	13	6.5	30	110	14	•
DB514140	14	7	30	110	14	•
DB514150	15	7.5	35	140	16	•
DB514160	16	8	35	140	16	•
DB514180	18	9	40	150	18	•
DB514200	20	10	40	160	20	•
DB514250	25	12.5	50	180	25	•

■ Tolerance

Mill Dia. (mm)	Shank Dia.
0 ~ -0,02	h6

※ Items can be changed for quality improvement without notice.