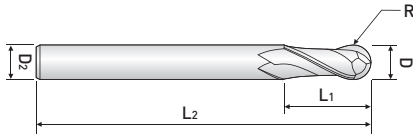




2 FLUTE, BALL NOSE EXTRA LONG LENGTH



BL422 ...series



EDP. No.	Dia.	R	L ₁	L ₂	D ₂	STOCK
BL422030	3	1.5	30	75	3	•
BL422040	4	2	30	75	4	•
BL422050	5	2.5	40	100	5	•
BL422060	6	3	50	150	6	•
BL422080	8	4	50	150	8	•
BL422100	10	5	60	150	10	•
BL422120	12	6	75	150	12	•
BL422140	14	7	75	150	14	•
BL422160	16	8	75	150	16	•
BL422180	18	9	75	150	18	•
BL422200	20	10	75	150	20	•

■ Tolerance μm = 1/1000mm

Tolerance \ Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge(h10)	0 -40	0 -48	0 -58	0 -70	0 -84
Shank(h6)	0 -6	0 -8	0 -9	0 -11	0 -13