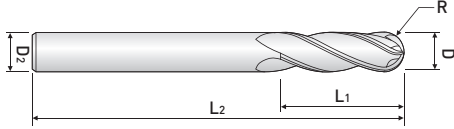




4 FLUTE, BALL NOSE LONG LENGTH



B304 ...series



EDP. No.	Dia.	R	L <sub>1</sub>	L <sub>2</sub>	D <sub>2</sub>	STOCK
B304030	3	1.5	8	70	6	•
B304040	4	2	8	70	6	•
B304050	5	2.5	12	80	6	•
B304060	6	3	12	90	6	•
B304070	7	3.5	20	90	8	•
B304080	8	4	20	100	8	•
B304090	9	4.5	25	100	10	•
B304100	10	5	25	100	10	•
B304110	11	5.5	30	110	12	•
B304120	12	6	30	110	12	•
B304130	13	6.5	35	120	14	•
B304140	14	7	35	120	14	•
B304150	15	7.5	40	140	16	•
B304160	16	8	40	140	16	•
B304180	18	9	45	150	18	•
B304200	20	10	45	160	20	•
B304250	25	12.5	50	180	25	•

■ Tolerance μm = 1/1000mm

Tolerance	Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge(h10)		0 -40	0 -48	0 -58	0 -70	0 -84
Shank(h6)		0 -6	0 -8	0 -9	0 -11	0 -13