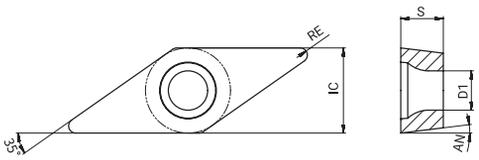
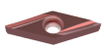
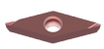
## Пластины формы V (35°) с задним углом




| Основные размеры (мм) | | | | |
|---|---|---|---|---|
| Форморазмер | IC | S | D1 | AN |
| VB_1103_ | 6.35 | 3.18 | 2.8 | 5° |
| VC_1103_ | 6.35 | 3.18 | 2.8 | 7° |
| VP_0802_ | 4.76 | 2.38 | 2.3 | 11° |

| | | | | | Условия обработки | ● Хорошие ◐ Средние ✖ Плохие | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | ● | ● | ● | ◐ | ✖ | ● | ◐ | ◐ | ◐ | ● | ● | ✖ | ◐ | ● |
| Показаны пластины левостороннего исполнения на фото | | Обозначение пластины | RE (мм) | Режимы резания | | p | | | | | M | | | | K | | | N | S |
| | | | | f (мм/об) | ap (мм) | AT202 | AC052P | AC152P | AC252P | AC350P | AC100M | AC200M | AP200U | AP301M | AC100K | AC102K | AC202K | AW100K | AP100S |
| Низкие подачи |  | **VBET 1103005FR-M** | <0.05 | 0.01-0.06 | 0.2-2.0 | | | | | | | | | ● | | | | | |
| | | **1103005FL-M** | <0.05 | 0.01-0.06 | 0.2-2.0 | | | | | | | | | ● | | | | | |
| | | **110301FR-M** | <0.1 | 0.01-0.06 | 0.2-2.0 | | | | | | | | | ● | | | | | |
| | | **110301FL-M** | <0.1 | 0.01-0.06 | 0.2-2.0 | | | | | | | | | ● | | | | | |
| | | **110302FR-M** | <0.2 | 0.01-0.06 | 0.2-2.0 | | | | | | | | | ● | | | | | |
| | | **110302FL-M** | <0.2 | 0.01-0.06 | 0.2-2.0 | | | | | | | | | ● | | | | | |
| | | **110304FR-M** | <0.4 | 0.01-0.06 | 0.2-2.0 | | | | | | | | | ● | | | | | |
| | | **110304FL-M** | <0.4 | 0.01-0.06 | 0.2-2.0 | | | | | | | | | ● | | | | | |
| Чистовая обработка | | **VCET 1103005FR-F** | <0.05 | 0.01-0.18 | 0.1-0.3 | | | | | | | | | ● | | | | | |
| | | **1103005FL-F** | <0.05 | 0.01-0.18 | 0.1-0.3 | | | | | | | | | ● | | | | | |
| | | **110301FR-F** | <0.1 | 0.01-0.18 | 0.1-0.3 | | | | | | | | | ● | | | | | |
| | | **110301FL-F** | <0.1 | 0.01-0.18 | 0.1-0.3 | | | | | | | | | ● | | | | | |
| | | **110302FR-F** | <0.2 | 0.01-0.18 | 0.1-0.3 | | | | | | | | | ● | | | | | |
| | | **110302FL-F** | <0.2 | 0.01-0.18 | 0.1-0.3 | | | | | | | | | ● | | | | | |
| | | **110304FR-F** | <0.4 | 0.01-0.18 | 0.1-0.3 | | | | | | | | | ● | | | | | |
| | | **110304FL-F** | <0.4 | 0.01-0.18 | 0.1-0.3 | | | | | | | | | ● | | | | | |
| |  | **VPET 080201FR-F** | <0.1 | 0.02-0.15 | 0.05-0.2 | | | | | | | | | ● | | | | | |
| | | **080201FL-F** | <0.1 | 0.02-0.15 | 0.05-0.2 | | | | | | | | | ● | | | | | |
| | | **080202FR-F** | <0.2 | 0.02-0.15 | 0.05-0.2 | | | | | | | | | ● | | | | | |
| | | **080202FL-F** | <0.2 | 0.02-0.15 | 0.05-0.2 | | | | | | | | | ● | | | | | |

● : На складе ▲ : На складе, но скоро выйдет замена.