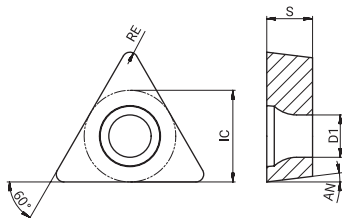


Пластины формы Т (60°) с задним углом



| Основные размеры (мм) | | | | |
|-----------------------|-------|------|-----|----|
| Форморазмер | IC | S | D1 | AN |
| TBET_0601_ | 3.97 | 1.59 | 2.3 | 5° |
| TCMT_0902_ | 5.56 | 2.38 | 2.5 | 7° |
| TC_1102_ | 6.35 | 2.38 | 2.8 | 7° |
| TC_16T3_ | 9.525 | 3.97 | 4.4 | 7° |

| Показаны пластины левостороннего исполнения на фото | Обозначение пластины | RE (мм) | Режимы резания | | Условия обработки | | | | | | | | | | | | | | | | | | | |
|---|----------------------|-----------|----------------|----------|-------------------|--------|--------|--------|--------|-----------|--------|--------|--------|--------|----------|--------|--------|--|--|---|--|--|--|--|
| | | | | | ● Хорошие | | | | | ● Средние | | | | | ● Плохие | | | | | | | | | |
| | | | | | p | | | | | M | | | | | K | | | | | N | | | | |
| | | f (мм/об) | ap (мм) | AT202 | AC052P | AC152P | AC252P | AC350P | AC100M | AC200M | AP200U | AP301M | AC100K | AC102K | AC202K | AW100K | AP100S | | | | | | | |
| Получистовая обработка | TCMT 110204-M2T | 0.4 | 0.10-0.25 | 0.60-2.0 | ● | | | | | | | | | | | | | | | | | | | |
| | 110208-M2T | 0.8 | 0.10-0.25 | 0.60-2.0 | ● | | | | | | | | | | | | | | | | | | | |
| | 16T304-M2T | 0.4 | 0.06-0.18 | 0.40-2.9 | ● | | | | | | | | | | | | | | | | | | | |
| | 16T308-M2T | 0.8 | 0.12-0.36 | 0.80-2.9 | ● | | | | | | | | | | | | | | | | | | | |
| Обработка средней тяжести | TCMT 090204E-KC2 | 0.4 | 0.06-0.18 | 0.40-2.9 | ● | ● | ▲ | ▲ | | ● | ● | ● | | | ● | ● | | | | | | | | |
| | 090208E-KC2 | 0.8 | 0.12-0.36 | 0.80-2.9 | ● | ● | ▲ | ▲ | | ● | ● | ● | | | ● | ● | | | | | | | | |
| | 110204E-KC2 | 0.4 | 0.06-0.18 | 0.40-3.3 | ● | ● | ▲ | ▲ | | ● | ● | ● | | | ● | ● | | | | | | | | |
| | 110208E-KC2 | 0.8 | 0.12-0.36 | 0.80-3.3 | ● | ● | ▲ | ▲ | | ● | ● | ● | | | ● | ● | | | | | | | | |
| | 16T304E-KC2 | 0.4 | 0.06-0.18 | 0.40-4.9 | ● | ● | ▲ | ▲ | | ● | ● | ● | | | ● | ● | | | | | | | | |
| | 16T308E-KC2 | 0.8 | 0.12-0.36 | 0.80-4.9 | ● | ● | ▲ | ▲ | | ● | ● | ● | | | ● | ● | | | | | | | | |
| Черновая обработка | TCMW 110204E-KD5 | 0.4 | 0.06-0.18 | 0.40-5.5 | | | | | | | | | | | ● | ● | | | | | | | | |
| | 110208E-KD5 | 0.8 | 0.12-0.36 | 0.80-5.5 | | | | | | | | | | | ● | ● | | | | | | | | |
| | 16T304E-KD5 | 0.4 | 0.06-0.18 | 0.40-8.2 | | | | | | | | | | | ● | ● | | | | | | | | |
| | 16T308E-KD5 | 0.8 | 0.12-0.36 | 0.80-8.2 | | | | | | | | | | | ● | ● | | | | | | | | |
| Чистовая обработка | TBET 0601003FR-F | <0.03 | 0.03-0.08 | 0.1-0.5 | | | | | | | | | ● | | | | | | | | | | | |
| | 0601003FL-F | <0.03 | 0.03-0.08 | 0.1-0.5 | | | | | | | | | ● | | | | | | | | | | | |
| | 0601005FR-F | <0.05 | 0.03-0.08 | 0.1-0.5 | | | | | | | | | ● | | | | | | | | | | | |
| | 0601005FL-F | <0.05 | 0.03-0.08 | 0.1-0.5 | | | | | | | | | ● | | | | | | | | | | | |
| | 060101FR-F | <0.1 | 0.03-0.08 | 0.1-0.5 | | | | | | | | | ● | | | | | | | | | | | |
| | 060101FL-F | <0.1 | 0.03-0.08 | 0.1-0.5 | | | | | | | | | ● | | | | | | | | | | | |
| | 060102FR-F | <0.2 | 0.03-0.08 | 0.1-0.5 | | | | | | | | | ● | | | | | | | | | | | |
| | 060102FL-F | <0.2 | 0.03-0.08 | 0.1-0.5 | | | | | | | | | ● | | | | | | | | | | | |
| | 060104FR-F | <0.4 | 0.03-0.08 | 0.1-0.5 | | | | | | | | | ● | | | | | | | | | | | |
| | 060104FL-F | <0.4 | 0.03-0.08 | 0.1-0.5 | | | | | | | | | ● | | | | | | | | | | | |

● : На складе ▲ : На складе, но скоро выйдет замена.