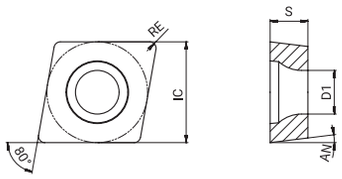
## Пластины формы C (80°) с задним углом

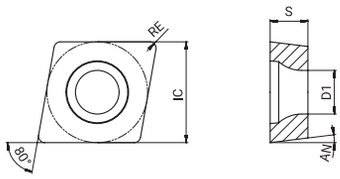



| Основные размеры (мм) | | | | |
|---|---|---|---|---|
| Форморазмер | IC | S | D1 | AN |
| CC_0602_ | 6.35 | 2.38 | 2.8 | 7° |
| CC_09T3_ | 9.525 | 3.97 | 4.4 | 7° |

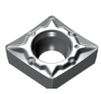
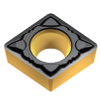
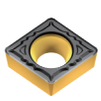
| Пластины и вид обработки | | Обозначение пластины | RE (мм) | Режимы резания f (мм/об) | Режимы резания ap (мм) | p AT202 | p AC052P | p AC152P | p AC252P | p AC350P | M AC100M | M AC200M | M AP200U | M AP301M | K AC100K | K AC102K | K AC202K | N AW100K | S AP100S |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Условия обработки | | | | ● Хорошие | | | | | | | | | | | | ⬌ Средние | ✱ Плохие |
| | | | | | | ● | ● | ● | ⬌ | ✱ | ● | ⬌ | ⬌ | ⬌ | ● | ● | ✱ | ⬌ | ● |
| Чистовая обработка | | **CCGT 060201FP-LF** | <0.1 | 0.05-0.2 | 0.35-3.0 | | | | | | | | | ● | | | | | |
| | | **060202FP-LF** | 0.2 | 0.05-0.2 | 0.35-3.0 | | | | | | | | | ● | | | | | |
| | | **060204FP-LF** | 0.4 | 0.05-0.2 | 0.35-3.0 | | | | | | | | | ● | | | | | |
| | | **09T301FP-LF** | <0.1 | 0.05-0.2 | 0.35-3.0 | | | | | | | | | ● | | | | | |
| | | **09T302FP-LF** | 0.2 | 0.05-0.2 | 0.35-3.0 | | | | | | | | | ● | | | | | |
| | | **09T304FP-LF** | 0.4 | 0.05-0.2 | 0.35-3.0 | | | | | | | | | ● | | | | | |
| | | **CCGT 060201FP-UF** | 0.1 | 0.02-0.15 | 0.10-1.4 | | | | | | | | | ● | | | | | |
| | | **060202FP-UF** | 0.2 | 0.02-0.15 | 0.10-1.4 | | | | | | | | | ● | | | | | |
| | | **060204FP-UF** | 0.4 | 0.03-0.20 | 0.10-1.4 | | | | | | | | | ● | | | | | |
| | | **09T301FP-UF** | 0.1 | 0.02-0.15 | 0.10-2.4 | | | | | | | | | ● | | | | | |
| | | **09T302FP-UF** | 0.2 | 0.02-0.15 | 0.10-2.4 | | | | | | | | | ● | | | | | |
| | | **09T304FP-UF** | 0.4 | 0.03-0.20 | 0.10-2.4 | | | | | | | | | ● | | | | | |
| | | **CCGT 060201F-UF** | 0.1 | 0.02-0.15 | 0.10-1.4 | | | | | | | | | ▲ | | | | | |
| | | **060202F-UF** | 0.2 | 0.02-0.15 | 0.10-1.4 | | | | | | | | | ▲ | | | | | |
| | | **060204F-UF** | 0.4 | 0.03-0.20 | 0.10-1.4 | | | | | | | | | ▲ | | | | | |
| | | **09T301F-UF** | 0.1 | 0.02-0.15 | 0.10-2.4 | | | | | | | | | ▲ | | | | | |
| | | **09T302F-UF** | 0.2 | 0.02-0.15 | 0.10-2.4 | | | | | | | | | ▲ | | | | | |
| | | **09T304F-UF** | 0.4 | 0.03-0.20 | 0.10-2.4 | | | | | | | | | ▲ | | | | | |
| | | **09T308F-UF** | 0.8 | 0.03-0.25 | 0.10-2.4 | | | | | | | | | ▲ | | | | | |
| | | **CCGT 060201E-UF** | 0.1 | 0.02-0.15 | 0.10-1.4 | | | | | | | | | ● | | | | | ● |
| | | **060202E-UF** | 0.2 | 0.02-0.15 | 0.10-1.4 | | | | | | | | | ● | | | | | ● |
| | | **060204E-UF** | 0.4 | 0.03-0.20 | 0.10-1.4 | | | | | | | | | ● | | | | | ● |
| | | **09T301E-UF** | 0.1 | 0.02-0.15 | 0.10-2.4 | | | | | | | | | ● | | | | | ● |
| | | **09T302E-UF** | 0.2 | 0.02-0.15 | 0.10-2.4 | | | | | | | | | ● | | | | | ● |
| | | **09T304E-UF** | 0.4 | 0.03-0.20 | 0.10-2.4 | | | | | | | | | ● | | | | | ● |
| | | **09T308E-UF** | 0.8 | 0.03-0.25 | 0.10-2.4 | | | | | | | | | ● | | | | | ● |

● : На складе ▲ : На складе, но скоро выйдет замена.

## Пластины формы C (80°) с задним углом




| Основные размеры (мм) | | | | |
|---|---|---|---|---|
| Форморазмер | IC | S | D1 | AN |
| CC_0602_ | 6.35 | 2.38 | 2.8 | 7° |
| CC_09T3_ | 9.525 | 3.97 | 4.4 | 7° |
| CC_1204_ | 12.7 | 4.76 | 5.5 | 7° |
| CP_0802_ | 7.94 | 2.38 | 3.4 | 11° |
| CP_0903_ | 9.525 | 3.18 | 4.4 | 11° |

| Пластины и вид обработки | | Обозначение пластины | RE (мм) | Режимы резания | | Условия обработки | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | ● Хорошие | | | | ⬌ Средние | | | | ✖ Плохие | | | | | | |
| | | | | | | ● | ● | ● | ⬌ | ✖ | ● | ⬌ | ⬌ | ⬌ | ● | ● | ✖ | ⬌ | ● |
| | | | | | | p | | | | | M | | | | K | | | N | S |
| | | | | f (мм/об) | ap (мм) | AT202 | AC052P | AC152P | AC252P | AC350P | AC100M | AC200M | AP200U | AP301M | AC100K | AC102K | AC202K | AW100K | AP100S |
| Получистовая обработка | | **CCGT 060204F-NC2** | 0.4 | 0.05-0.20 | 0.32-2.9 | | | | | | | | | | | | | ● | |
| | | **09T302F-NC2** | 0.2 | 0.02-0.10 | 0.16-4.4 | | | | | | | | | | | | | ● | |
| | | **09T304F-NC2** | 0.4 | 0.05-0.20 | 0.32-4.4 | | | | | | | | | | | | | ● | |
| | | **09T308F-NC2** | 0.8 | 0.10-0.40 | 0.64-4.4 | | | | | | | | | | | | | ● | |
| | | **120404F-NC2** | 0.4 | 0.05-0.20 | 0.32-5.8 | | | | | | | | | | | | | ● | |
| | | **120408F-NC2** | 0.8 | 0.10-0.40 | 0.64-5.8 | | | | | | | | | | | | | ● | |
| Чистовая обработка |  | **CCMT 060202-F1T** | 0.2 | 0.05-0.15 | 0.3-1.5 | ● | | | | | | | | | | | | | |
| | | **060204-F1T** | 0.4 | 0.05-0.15 | 0.3-1.5 | ● | | | | | | | | | | | | | |
| |  | **CCMT 060202E-PB1** | 0.2 | 0.02-0.07 | 0.15-1.6 | ● | | ▲ | ▲ | | ● | ● | ● | | | | | | |
| | | **060204E-PB1** | 0.4 | 0.04-0.14 | 0.30-1.6 | ● | | ▲ | ▲ | | ● | ● | ● | | | | | | |
| | | **060208E-PB1** | 0.8 | 0.09-0.28 | 0.60-1.6 | ● | | ▲ | ▲ | | ● | ● | ● | | | | | | |
| | | **09T302E-PB1** | 0.2 | 0.02-0.07 | 0.15-2.4 | ● | | ▲ | ▲ | | ● | ● | ● | | | | | | |
| | | **09T304E-PB1** | 0.4 | 0.04-0.14 | 0.30-2.4 | ● | | ▲ | ▲ | | ● | ● | ● | | | | | | ● |
| | | **09T308E-PB1** | 0.8 | 0.09-0.28 | 0.60-2.4 | ● | | ▲ | ▲ | | ● | ● | ● | | | | | | |
| | | **CPMT 080202E-PB1** | 0.2 | 0.02-0.07 | 0.15-2.0 | ● | | | | | | | | | | | | | |
| | | **080204E-PB1** | 0.4 | 0.04-0.14 | 0.30-2.0 | ● | | | | | | | | | | | | | |
| | | **090302E-PB1** | 0.2 | 0.02-0.07 | 0.15-2.4 | ● | | | | | | | | | | | | | |
| | | **090304E-PB1** | 0.4 | 0.04-0.14 | 0.30-2.4 | ● | | | ▲ | | | | | | | | | | |
| | | **090308E-PB1** | 0.8 | 0.09-0.28 | 0.60-2.4 | ● | | | ▲ | | | | | | | | | | |
| Получистовая обработка |  | **CCMT 060204E-PC2** | 0.4 | 0.05-0.16 | 0.35-1.9 | ● | | ▲ | ▲ | | ● | ● | ● | | | | | | ● |
| | | **060208E-PC2** | 0.8 | 0.10-0.32 | 0.70-1.9 | ● | | ▲ | ▲ | | ● | ● | ● | | | | | | ● |
| | | **09T304E-PC2** | 0.4 | 0.05-0.16 | 0.35-2.9 | ● | ● | ▲ | ▲ | | ● | ● | ● | | | | | | ● |
| | | **09T308E-PC2** | 0.8 | 0.10-0.32 | 0.70-2.9 | ● | ● | ▲ | ▲ | | ● | ● | ● | | | | | | ● |
| | | **09T312E-PC2** | 1.2 | 0.16-0.48 | 1.05-2.9 | | ● | ▲ | ▲ | | ● | ● | ● | | | | | | |
| | | **120404E-PC2** | 0.4 | 0.05-0.16 | 0.35-3.9 | ● | | ▲ | ▲ | | ● | ● | ● | | | | | | ● |
| | | **120408E-PC2** | 0.8 | 0.10-0.32 | 0.70-3.9 | ● | | ▲ | ▲ | | ● | ● | ● | | | | | | ● |
| | | **120412E-PC2** | 1.2 | 0.16-0.48 | 1.05-3.9 | ● | | ▲ | ▲ | | ● | ● | ● | | | | | | ● |
| | | **CPMT 090304E-PC2** | 0.4 | 0.05-0.15 | 0.35-2.9 | ● | | | | | | | | | | | | | |
| | | **090308E-PC2** | 0.8 | 0.10-0.32 | 0.70-2.9 | ● | | | | | | | | | | | | | |

● : На складе ▲ : На складе, но скоро выйдет замена.