

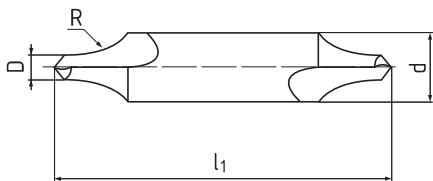
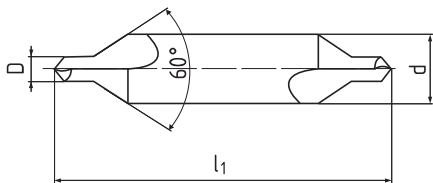
Centre drills

form A long, form R

CZ Středící vrtáky | tvar A dlouhé, tvar R

DE Zentrierbohrer | Form A lang, Form R

RU Центроворные сверла | форма А длинные, форма Р



VS92115

VS93010

new



VS92115

DIN
333A HSS
Co5

new



VS93010

DIN
333R HSS

D	d	l1	l2	VS92115	D	d	l1	l2	VS93010
1,0	4,0	100	1,3 - 1,7	.010	1,0	3,15	31	3,0 - 3,3	.010
1,5	5,0	100	2,0 - 2,6	.015	1,6	4,0	35	4,2 - 4,7	.016
2,0	6,0	100	2,5 - 3,1	.020	2,0	5,0	40	5,0 - 5,4	.020
2,5	8,0	100	3,1 - 3,8	.025	2,5	6,3	45	6,3 - 6,8	.025
3,0	8,0	100	3,9 - 4,6	.03008	3,15	8,0	50	8,0 - 8,5	.0315
3,0	10,0	100	3,9 - 4,6	.03010	4,0	10,0	55	10,0 - 10,6	.040
4,0	10,0	100	5,0 - 5,9	.04010	5,0	12,5	63	12,5 - 13,1	.050
4,0	12,0	100	5,0 - 5,9	.04012	6,3	16,0	71	16,0 - 16,6	.063
5,0	12,0	100	6,3 - 7,2	.050					

VS92115 **P.1** **P.2** **P.3** **K.1** **N.1** **N.4**

VS93010 **P.1** **P.2** **N.1** **N.4**

HSS/SC