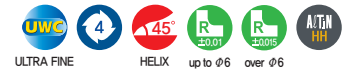


4FLUTE, 45° HELIX FINISHING MOLD & DIE

- Designed to machine high hardened material up to HRc 70.
- Suitable for dry cutting & high speed cutting due to newly developed raw-material and new coating.
- Possible to reduce machining cycle time by 2 x D finishing performance.

ZR714..... series



EDP. No.	Dia.	R	L ₁	L ₂	D ₂	STOCK
ZR7140303	3	0.3	8	50	6	•
ZR7140305		0.5				•
ZR7140403	4	0.3	11	50	6	•
ZR7140405		0.5				•
ZR7140410		1.0				•
ZR7140603	6	0.3	15	60	6	•
ZR7140605		0.5				•
ZR7140610		1.0				•
ZR7140803	8	0.3	20	60	8	•
ZR7140805		0.5				•
ZR7140810		1.0				•
ZR7140815		1.5				•
ZR7140820		2.0				•
ZR7141003	10	0.3	25	70	10	•
ZR7141005		0.5				•
ZR7141010		1.0				•
ZR7141015		1.5				•
ZR7141020		2.0				•
ZR7141025		2.5				•
ZR7141030		3.0				•
ZR7141203	12	0.3	30	80	12	•
ZR7141205		0.5				•
ZR7141210		1.0				•
ZR7141215		1.5				•
ZR7141220		2.0				•
ZR7141225		2.5				•
ZR7141230		3.0				•

■ Tolerance

Mill Dia. (mm)		Shank Dia.
Diameter	Tolerance	
up to 6	0 ~ -0,012	h6
over 6	0 ~ -0,015	

※Items can be changed for quality improvement without notice.