



### 4 FLUTE, 45° HELIX REGULAR LENGTH

- Designed to machine high hardened materials up to HRc 70.
- Suitable for dry cutting & high speed cutting due to newly developed raw-material and new coating.

## ZE714 ...series



EDP. No.	Dia.	L <sub>1</sub>	L <sub>2</sub>	D <sub>2</sub>	STOCK
ZE714 010	1.0	2.5	40	6	•
ZE714 012	1.2	3	40	6	•
ZE714 015	1.5	4	40	6	•
ZE714020	2.0	5	40	6	•
ZE714025	2.5	6	40	6	•
ZE714030	3.0	8	45	6	•
ZE714 035	3.5	9	45	6	•
ZE714040	4.0	10	45	6	•
ZE714050	5.0	13	50	6	•
ZE714060	6.0	13	50	6	•
ZE714 060-15		15	60		•
ZE714080	8.0	19	60	8	•
ZE714100	10.0	22	70	10	•
ZE714 100-25		25			•
ZE714120	12.0	26	75	12	•
ZE714 120-30		30	80		•

■ Tolerance

Mill Dia. (mm)	Shank Dia.
0 ~ -0.02	h6

※Items can be changed for quality improvement without notice.