



4 FLUTE, STUB CUT LENGTH with EXTENDED LONG NECK

- High precision and excellent surface due to each 4F broken index geometry
 - The unique patented design decrease chatter and resonance, can achieve an Axial Depth 1XD
 - Sharp cutting edge geometry designed for excellent performance on mild mold steel and stainless steel
- * corner chamfer type

XE524 ...series



EDP. No.	D	L ₁	L ₂	L ₃	D ₂	D ₃	STOCK
XE524060	6	7	33	70	5.8	6	•
XE524080	8	9	43	80	7.8	8	•
XE524100	10	11	43	84	9.8	10	•
XE524120	12	13	51	97	11.8	12	•
XE524160	16	17	66	115	15.8	16	•

※ Flat shank is available upon request
ex) XE524100F : Flat shank

■ Tolerance

Mill Dia. (mm)		Shank Dia.
Diameter	Tolerance	
up to 12	0 ~ -0,02	h6
over 12	0 ~ -0,03	

※Items can be changed for quality improvement without notice.