



2 FLUTE, LONG LENGTH

- Designed to machine tool steel, alloy steel, mold steel and other high hardened materials.
- Excellent workpiece finishes.

TX222...series



EDP. No.	Dia.	L ₁	L ₂	D ₂	STOCK
TX222030	3	20	60	3	•
TX222040	4	20	60	4	•
TX222050	5	25	75	5	•
TX222060	6	30	75	6	•
TX222080	8	30	75	8	•
TX222100	10	40	100	10	•
TX222120	12	45	100	12	•
TX222140	14	45	100	14	•
TX222160	16	45	100	16	•
TX222180	18	45	100	18	•
TX222200	20	45	100	20	•

■ Tolerance

μm = 1/1000mm

Tolerance \ Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge(d11)	-14 -28	-20 -38	-25 -47	-32 -59	-40 -73
Shank(h6)	0 -6	0 -8	0 -9	0 -11	0 -13