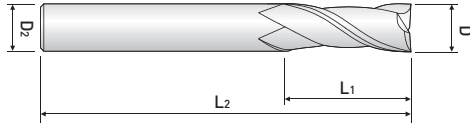




2 FLUTE, REGULAR LENGTH



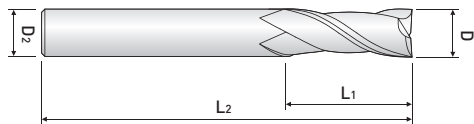
E302 ...series



EDP. No.	Dia.	L ₁	L ₂	D ₂	STOCK
E302010S4	1	3	42	4	•
E302010				6	•
E302015S4	1.5	4	42	4	•
E302015				6	•
E302020S4	2	6	42	4	•
E302020				6	•
E302025S4	2.5	8	42	4	•
E302025				6	•
E302030	3	10	50	6	•
E302035	3.5	10	50	6	•
E302040	4	12	50	6	•
E302045	4.5	14	50	6	•
E302050	5	15	50	6	•
E302055	5.5	15	50	6	•
E302060	6	15	50	6	•
E302065	6.5	18	60	8	•
E302070	7	20	60	8	•
E302075	7.5	20	60	8	•
E302080	8	20	60	8	•
E302085	8.5	23	70	10	•
E302090	9	25	70	10	•
E302095	9.5	25	70	10	•
E302100	10	25	70	10	•
E302105	10.5	28	75	12	•
E302110	11	30	75	12	•



2 FLUTE, REGULAR LENGTH



E302 ...series



EDP. No.	Dia.	L ₁	L ₂	D ₂	STOCK
E302115	11.5	30	75	12	•
E302120	12	30	75	12	•
E302130	13	35	85	14	•
E302130S16			90	16	•
E302140	14	35	85	14	•
E302140S16			90	16	•
E302150	15	40	90	16	•
E302160	16	40	90	16	•
E302180	18	45	100	18	•
E302200	20	45	100	20	•
E302250	25	50	120	25	•

■ Tolerance μm = 1/1000mm

Tolerance \ Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge(h10)	0 -40	0 -48	0 -58	0 -70	0 -84
Shank(h6)	0 -6	0 -8	0 -9	0 -11	0 -13