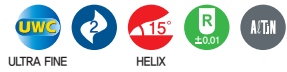


2 FLUTE, 15° HELIX STUB CUT LENGTH, BALL NOSE with EXTENDED NECK

- Designed for high hardened materials up to HRC 62.
- Suitable for high speed machining.

DB412 ...series



EDP. No.	D	R	L ₁	L ₂	L ₃	D ₂	D ₃	STOCK	
DB412010	1	0.5	1	3	50	0.95	4	•	
DB412015	1.5	0.75	2	5	50	1.4	4	•	
DB412020	2	1	3	6	50	1.9	6	•	
DB412030S	3	1.5	4	8	50	2.9	4	•	
DB412030							6	•	
DB412030L					75			•	
DB412040S	4	2	5	10	50	3.9	4	•	
DB412040							6	•	
DB412040L									
DB412050	5	2.5	5	10	50	4.9	6	•	
DB412060S	6	3	6	12	50	5.9	6	•	
DB412060								75	•
DB412060L								16	100
DB412080	8	4	8	16	60	7.9	8	•	
DB412080L								25	100
DB412100	10	5	10	20	70	9.9	10	•	
DB412100L								30	100

■ Tolerance

Mill Dia. (mm)	Shank Dia.
0 ~ -0.03	h6

※Items can be changed for quality improvement without notice.