



2 FLUTE, BALL NOSE with TAPER NECK

- Suitable for deep slotting machining performance as long size shape with taper neck.

DB342series



| EDP. No. | D | R | L ₁ | L ₂ | L ₃ | L ₄ | D ₂ | D ₃ | θ | STOCK |
|------------|----|-----|----------------|----------------|----------------|----------------|----------------|----------------|-------|-------|
| DB34201015 | 1 | 0.5 | 2 | 4 | 23 | 60 | 2 | 6 | 1°30' | • |
| 4.3 | | | | | | | 5° | | • | |
| 5 | | | | | | | 3° | | • | |
| DB34202015 | 2 | 1 | 4 | 6 | 23 | 60 | 2.9 | 6 | 1°30' | • |
| 5 | | | | | | | 5° | | • | |
| 5.7 | | | | | | | 3° | | • | |
| DB34202030 | 3 | 1.5 | 6 | 8 | 32 | 70 | 5.6 | 6 | 3° | • |
| 5.3 | | | | | | | 1°30' | | • | |
| 6 | | | | | | | 3° | | • | |
| DB34204030 | 4 | 2 | 8 | 10 | 28 | 70 | 6 | 6 | 3° | • |
| 49 | | | | | | | | | 1°30' | • |
| DB34205030 | 5 | 2.5 | 10 | 12 | 41 | 90 | 8 | 8 | 3° | • |
| 61 | | | | | | | | | 1°30' | • |
| DB34206030 | 6 | 3 | 12 | 15 | 34 | 90 | 8 | 8 | 3° | • |
| 53 | | | | | | | | | 1°30' | • |
| DB34208030 | 8 | 4 | 14 | 17 | 36 | 100 | 10 | 10 | 3° | • |
| 55 | | | | | | | | | 1°30' | • |
| DB34210030 | 10 | 5 | 18 | 21 | 40 | 110 | 12 | 12 | 3° | • |
| 59 | | | | | | | | | 1°30' | • |
| DB34212030 | 12 | 6 | 22 | 25 | 63 | 140 | 16 | 16 | 3° | • |
| 83 | | | | | | | | | 1°30' | • |

■ Tolerance

| | |
|----------------|------------|
| Mill Dia. (mm) | Shank Dia. |
| 0 ~ -0.02 | h6 |

※Items can be changed for quality improvement without notice.